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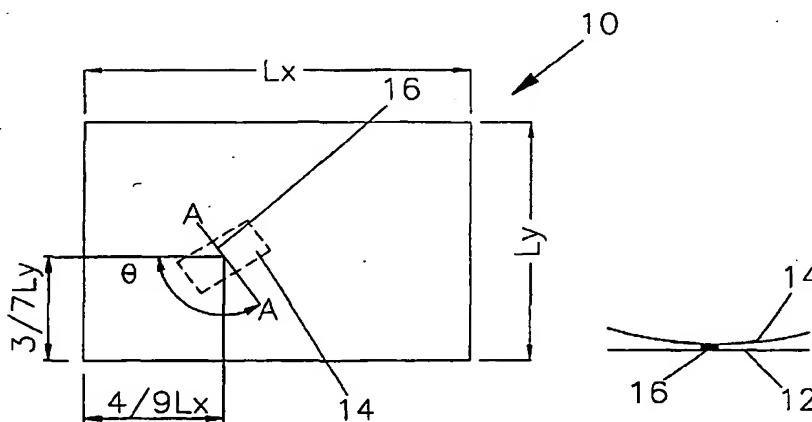
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(54) Title: TRANSDUCER



(57) Abstract: A transducer (14) for producing a force which excites an acoustic radiator, e.g. a panel (12) to produce an acoustic output. The transducer (14) has an intended operative frequency range and comprises a resonant element which has a distribution of modes and which is modal in the operative frequency range. Parameters of the transducer (14) may be adjusted to improve the modality of the resonant element. A loudspeaker (10) or a microphone may incorporate the transducer.

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TITLE: TRANSDUCER

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DESCRIPTIONTECHNICAL FIELD

The invention relates to transducers, actuators or
exciters, in particularly but not exclusively transducers
15 for use in acoustic devices, e.g. loudspeakers and
microphones.

BACKGROUND ART

A number of transducer, exciter or actuator
mechanisms have been developed to apply a force to a
20 structure, e.g. an acoustic radiator of a loudspeaker.
There are various types of these transducer mechanisms,
for example moving coil, moving magnet, piezoelectric or
magnetostrictive types. Typically, electrodynamic
speakers using coil and magnet type transducers lose 99%
25 of their input energy to heat whereas a piezoelectric

transducer may lose as little as 1%. Thus, piezoelectric transducers are popular because of their high efficiency.

There are several problems with piezoelectric transducers, for example, they are inherently very stiff, for example comparable to brass foil, and are thus difficult to match to an acoustic radiator, especially to the air. Raising the stiffness of the transducer moves the fundamental resonant mode to a higher frequency. Thus such piezoelectric transducers may be considered to have two operating ranges. The first operating range is below the fundamental resonance of the transducer. This is the "stiffness controlled" range where velocity rises with frequency and the output response usually needs equalisation. This leads to a loss in available efficiency. The second range is the resonance range beyond the stiffness range, which is generally avoided because the resonances are rather fierce.

Moreover, general teaching is to suppress resonances in a transducer, and thus piezoelectric transducers are generally used only used in the frequency range below or at the fundamental resonance of the transducers. Where piezoelectric transducers are used above the fundamental resonance frequency it is necessary to apply damping to suppress resonance peaks.

The problems associated with piezoelectric transducers similarly apply to transducers comprising other "smart" materials, i.e. magnetostrictive, electrostrictive, and electret type materials.

5 It is known from EP 0993 231A of Shinsei Corporation to provide a sound generating device in which a driving device of an acoustic vibration plate is arranged between a speaker frame and the acoustic vibration plate. The driving device is comprised of a pair of piezoelectric
10 vibration plates arranged facing each other across a certain distance. The outer peripheries of the piezoelectric vibration plates are connected to each other by an annular spacer. When a drive signal is applied to the piezoelectric vibration plates, the
15 piezoelectric vibration plates repeatedly undergo flexing motion wherein their centres flex alternately in opposite directions. At this time, the flexing directions of the piezoelectric vibration plates are always reverse to each other.

20 It is known from EP 0881 856A of Shinsei Corporation to provide an acoustic piezoelectric vibrator and loudspeaker using the same, wherein an oscillation controlling piece of elastomer is attached to the periphery of a piezoelectric oscillation plate. The
25 oscillation controlling piece is shaped so that a

distance between an axis passing by a centre of the piezoelectric oscillation plate, which is perpendicular to a straight line connecting a centre of the piezoelectric oscillation plate to the centre of gravity of the oscillation controlling piece, and a mass centre line of the oscillation controlling piece varies along the axis, or so that a mass of each of sections of the oscillation controlling piece divided by a plurality of straight lines parallel to a straight line connecting a centre of the piezoelectric oscillation plate to the centre of gravity of the oscillation controlling piece varies along an axis which is perpendicular to the straight line and passes through the centre of the piezoelectric oscillation plate.

US 4,593,160 OF Murata Manufacturing Co. Limited discloses a piezoelectric speaker comprising a piezoelectric vibrator for vibrating in a bending mode, which is supported at its longitudinal intermediate position by a support member, whereby first and second portions of the piezoelectric vibrator on both sides of the support member are respectively supported in a cantilever manner. The piezoelectric vibrator is connected at portions close to both ends thereof with a diaphragm by coupling members formed by wires, whereby bending vibration of the piezoelectric vibrator is

transferred to the diaphragm thereby to drive the diaphragm. The position of the support member with respect to the piezoelectric vibrator is so selected that the resonance frequency of the first portion is smaller
5 than the corresponding resonance frequency of the second portion, and the primary resonance frequency (f_1) of the second portion is so selected as to be substantially at the centre value of the first resonance frequency (F_1) and the second resonance frequency (F_2) of the first
10 portion on logarithmic coordinates.

US 4,401,857 of Sanyo Electric Co Limited discloses a piezoelectric cone-type speaker having a multiple structure in which a plurality of piezoelectric elements and speaker diaphragms individually coupled to them are
15 coaxially or multi-axially arranged. A cushioning member is interposed between one diaphragm and another so that each element is isolated from the vibrations of another element.

US 4,481,663 of Altec Corporation discloses a
20 network for matching an electrical source of audio signals to a piezoceramic driver for a high frequency loudspeaker. The network consists of all of the elements of a bandpass filter network, but with the parallel combination of an inductor and a capacitor in the output
25 stage of the filter replaced by an autotransformer or

autoinductor which transforms the input impedance of the piezoceramic transducer into an equivalent parallel capacitance and resistance which, together with the inductance of the autotransformer, supply the load resistance for the filter and replace the capacitor and inductor omitted from the output stage of the bandpass network. An additional shunt resistor may be placed across the output of the autotransformer to obtain the desired effective load resistance at the input of the autotransformer.

UK patent application GB2,166,022A of Sawafuji discloses a piezoelectric speaker including a plurality of piezoelectric vibrating elements, each including a piezoelectric vibrating plate and a weight connected to near the point of centre of gravity thereof through a viscoelastic layer, and having the vibramotive force designed to be taken out of the outer edge thereof, which are connected at their peripheral ends to each other through connectors, one of said elements being connected at its peripheral edge directly to a cone type acoustic radiator to give thereto a vibramotive force mainly in a high-frequency portion, and the remaining elements adjacent thereto producing a vibramotive force adapted to share middle- and low- frequency portions for energization of said cone type acoustic radiator.

It is an object of the present invention to produce an improved transducer.

DISCLOSURE OF INVENTION

According to the invention, there is provided an
5 electromechanical force transducer, e.g. for applying a
force which excites an acoustic radiator to produce an
acoustic output, the transducer having an intended
operative frequency range, comprising a resonant element
having a frequency distribution of modes in the operative
10 frequency range, and coupling means on the resonant
element for mounting the transducer to a site to which
force is to be applied. The transducer may thus be
considered to be an intendedly modal transducer. The
coupling means may be attached to the resonant element at
15 a position which is beneficial for coupling modal
activity of the resonant element to the site.

The resonant element may be passive and may be
coupled by connecting means to an active transducer
element which may be a moving coil, a moving magnet, a
20 piezoelectric, a magnetostrictive or an electret device.
The connecting means may be attached to the resonant
element at a position which is beneficial for enhancing
modal activity in the resonant element. The passive
resonant element may act as a near low loss, resistive
25 mechanical load to the active element and may improve

power transfer and mechanical matching of the active element to a diaphragm to which force is to be applied. Thus, in principle the passive resonant element may act as a short term resonant store. The passive resonant
5 element may have low natural resonant frequencies so that its modal behaviour is satisfactorily dense in the range where it performs its loading and matching action for the active element. One effect of the designed close coupling of an active element to such a resonant member is to
10 blend the force produced by the transducer more evenly over the frequency range. This is achieved by cross coupling and control of extreme Q values and the result is a smoother frequency response, potentially better than simple piezo devices.

15 Alternatively, the resonant element may be active and may be a piezoelectric, a magnetostrictive or an electret device. The piezoelectric active element may be pre-stressed, for example as described in US patent 5632841 or may be electrically prestressed or biased.

20 The active element may be a bi-morph, a bi-morph with a central vane or substrate or a uni-morph. The active element may be fixed to a backing plate or shim which may be a thin metal sheet and may have a similar stiffness to that of the active element. The backing
25 sheet is preferably larger than the active element. The

backing sheet may have a diameter or width which is two, three or four times greater than a diameter or width of the active element. The parameters of the backing plate may be adjusted to enhance the modal density of the transducer. The parameters of the backing plate and the parameters of the active element may be cooperatively adjusted to enhance modal density.

The resonant member may be perforate so as not to radiate undesired sound. Alternately the resonant member may have an acoustic aperture which is small to moderate acoustic radiation therefrom. The resonant member may be thus acoustically substantially inactive. Alternatively, the resonant member may contribute to the action of the assembly.

The size of the coupling means may be small, i.e. may be comparable with the wavelength of waves in the operative frequency range. This may improve the acoustic coupling therefrom. This may also reduce the higher frequency aperture effect; the possible decrease in high frequency coupling or bending waves resulting from the are of the coupling. Alternatively, the area of the resonant member may be chosen to selectively limit the higher frequency coupling, for example to provide a filtering function.

The parameters, e.g. aspect ratio, isotropy of bending stiffness, isotropy of thickness and geometry, of the resonant element may be selected to enhance the distribution of modes in the resonant element in the operative frequency range. Analysis, e.g. computer simulation using FEA or modelling, may be used to select the parameters.

The distribution may be enhanced by ensuring a first mode of the active element is near to the lowest operating frequency of interest. The distribution may also be enhanced by ensuring a satisfactory, e.g. high, density of modes in the operative frequency range. The density of modes is preferably sufficient for the active element to provide an effective mean average force which is substantially constant with frequency. Good energy transfer may provide beneficial smoothing of modal resonances.

In contrast, for prior art transducers which comprise smart materials and which are designed to operate below the fundamental resonance of the prior art transducers, output would fall with decreasing frequency. This necessitates an increase in input voltage in order to keep the output constant with frequency.

Alternatively, or additionally, the distribution of modes may be enhanced by distributing the resonant bending

wave modes substantially evenly in frequency, i.e. to smooth peaks in the frequency response caused by "bunching" or clustering of the modes. Such a transducer may thus be known as a distributed mode transducer or
5 DMT.

By distributing the modes, the usual dominant high amplitude resonance of the resonant element is reduced and hence the peak amplitude of the resonant element is also reduced. Thus, the potential for fatigue of the
10 transducer is reduced and operational life should be significantly extended. Moreover, the potential for a uniform response from a displacement type transducer eases the electrical demand, reducing the cost of the driven system.

15 The transducer may comprise a plurality of resonant elements each having a distribution of modes, the modes of the resonant elements being arranged to interleave in the operative frequency range and thus enhance the distribution of modes in the transducer as a whole device.

20 The resonant elements preferably have different fundamental frequencies. Thus, the parameters, e.g. loading, geometry or bending stiffness of the resonant elements may be different.

The resonant elements may be coupled together by
25 connecting means in any convenient way, e.g. on generally

stiff stubs, between the elements. The resonant elements are preferably coupled at coupling points which enhance the modality of the transducer and/or enhance the coupling at the site to which the force is to be applied.

- 5 Parameters of the connecting means may be selected to enhance the modal distribution in the resonant element.

The resonant elements may be arranged in a stack. The coupling points may be axially aligned. The resonant devices may be passive or active or combinations of
10 passive and active devices to form a hybrid transducer.

The resonant element may be plate-like or may be curved out of planar. A plate-like resonant element may be formed with slots or discontinuities to form a multi-resonant system. The resonant element may be in the shape
15 of a beam, trapezoidal, hyperelliptical or may be generally disc shaped. Alternatively, the resonant element may be rectangular and may be curved out of the plane of the rectangle about an axis along the short axis of symmetry. Such a transducer of plain strip geometry is
20 taught in US patent 5,632,841.

The resonant element may be modal along two substantially normal axes, each axis having an associated fundamental frequency. The ratio of the two fundamental frequencies may be adjusted for best modal distribution,
25 e.g. 9:7 (~1.286:1).

As examples, the arrangement of such modal transducer may be any of: a flat piezoelectric disc; a combination of at least two or preferably at least three flat piezoelectric discs; two coincident piezoelectric beams; a combination of multiple coincident piezoelectric beams; a curved piezoelectric plate; a combination of multiple curved piezoelectric plates or two coincident curved piezoelectric beams.

The interleaving of the distribution of the modes in each resonant element may be enhanced by optimising the frequency ratio of the resonant elements, namely the ratio of the frequencies of each fundamental resonance of each resonant element. Thus, the parameter of each resonant element relative to one another may be altered to enhance the overall modal distribution of the transducer.

When using two active resonant elements in the form of beams, the two beams may have a frequency ratio (i.e. ratio of fundamental frequency) of 1.27:1. For a transducer comprising three beams, the frequency ratio may be 1.315:1.147:1. For a transducer comprising two discs, the frequency ratio may be 1.1 +/- 0.02 to 1 to optimise high order modal density or may be 3.2 to 1 to optimise low order modal density. For a transducer

comprising three discs, the frequency ratio may be 3.03:1.63:1 or may be 8.19:3.20:1.

The transducer may be an inertial electromechanical force transducer. The transducer may be coupled to an acoustic radiator to excite the acoustic radiator to produce an acoustic output.

Thus according to a second aspect of the invention, there is provided a loudspeaker comprising an acoustic radiator and a modal transducer as defined above, the transducer being coupled via coupling means to the acoustic radiator to excite the acoustic radiator to produce an acoustic output. The parameters of the coupling means may be selected to enhance the distribution of modes in the resonant element in the operative frequency range. The coupling means may be vestigial, e.g. a controlled layer of adhesive.

The coupling means may be positioned asymmetrically with respect to the acoustic radiator so that the transducer is coupled asymmetrically to the acoustic radiator. The asymmetry may be achieved in several ways, for example by adjusting the position or orientation of the transducer on the acoustic radiator with respect to axes of symmetry in the acoustic radiator or the transducer.

The coupling means may form a line of attachment. Alternatively, the coupling means may form a point or small local area of attachment where the area of attachment is small in relation to the size of the resonant element. The coupling means may be in the form of a stub and have a small diameter, e.g. 3 to 4 mm. The coupling means may be low mass.

The coupling means may comprise more than one coupling point between the resonant element and the acoustic radiator. The coupling means may comprise a combination of points and/or lines of attachment. For example, two points or small local areas of attachment may be used, one positioned near centre and one positioned at the edge of the active element. This may be useful for plate-like transducers which are generally stiff and have high natural resonance frequencies.

Alternatively only a single coupling point may be provided. This may provide the benefit, in the case of a multi-resonant element array, that the output of all the resonant elements is summed through the single coupling means so that it is not necessary for the output to be summed by the load, e.g. a loudspeaker radiator. Whereas such summing might be possible in a resonant panel radiator, this may not be true for a pistonic diaphragm.

The coupling means may be chosen to be located at an anti-node on the resonant element and may be chosen to deliver a constant average force with frequency. The coupling means may be positioned away from the centre of the resonant element.

The position and/or the orientation of the line of attachment may be chosen to optimise the modal density of the resonant element. The line of attachment is preferably not coincident with a line of symmetry of the resonant element. For example, for a rectangular resonant element, the line of attachment may be offset from the short axis of symmetry (or centre line) of the resonant element. The line of attachment may have an orientation which is not parallel to a symmetry axis of the acoustic radiator.

The shape of the resonant element may be selected to provide an off-centre line of attachment which is generally at the centre of mass of the resonant element. One advantage of this embodiment is that the transducer is attached at its centre of mass and thus there is no inertial imbalance. This may be achieved by an asymmetric shaped resonant element which may be in the shape of a trapezium or trapezoid.

For a transducer comprising a beam-like or generally rectangular resonant element, the line of attachment may extend across the width of the resonant element. The area

of the resonant element may be small relative to that of the acoustic radiator.

The transducer may be used to drive any structure. Thus the loudspeaker may be intendedly pistonic over at least part of its operating frequency range or may be a bending wave loudspeaker. The parameters of the acoustic radiator may be selected to enhance the distribution of modes in the resonant element in the operative frequency range.

10 The loudspeaker may be a resonant bending wave mode loudspeaker having an acoustic radiator and a transducer fixed to the acoustic radiator for exciting resonant bending wave modes. Such a loudspeaker is described in International Patent Application WO97/09842 and other
15 patent applications and publications, and may be referred to as a distributed mode loudspeaker.

The acoustic radiator may be in the form of a panel. The panel may be flat and may be lightweight. The material of the acoustic radiator may be anisotropic or
20 isotropic.

The properties of the acoustic radiator may be chosen to distribute the resonant bending wave modes substantially evenly in frequency, i.e. to smooth peaks in the frequency response caused by "bunching" or
25 clustering of the modes. In particular, the properties of

the acoustic radiator may be chosen to distribute the lower frequency resonant bending wave modes substantially evenly in frequency. The lower frequency resonant bending wave modes are preferably the ten to twenty lowest
5 frequency resonant bending wave modes of the acoustic radiator.

The transducer location may be chosen to couple substantially evenly to the resonant bending wave modes in the acoustic radiator, in particular to lower
10 frequency resonant bending wave modes. In other words, the transducer may be mounted at a location where the number of vibrationally active resonance anti-nodes in the acoustic radiator is relatively high and conversely the number of resonance nodes is relatively low. Any such
15 location may be used, but the most convenient locations are the near-central locations between 38% to 62% along each of the length and width axes of the acoustic radiator, but off-centre. Specific or preferential locations are at $3/7$, $4/9$ or $5/13$ of the distance along
20 the axes; a different ratio for the length axis and the width axis is preferred. Preferred is $4/9$ length, $3/7$ width of an isotropic panel having an aspect ratio of $1:1.13$ or $1:1.41$.

The operative frequency range may be over a
25 relatively broad frequency range and may be in the audio

range and/or ultrasonic range. There may also be applications for sonar and sound ranging and imaging where a wider bandwidth and/or higher possible power will be useful by virtue of distributed mode transducer operation. Thus, operation over a range greater than the range defined by a single dominant, natural resonance of the transducer may be achieved.

The lowest frequency in the operative frequency range is preferably above a predetermined lower limit which is about the fundamental resonance of the transducer.

For example, for a beam-like active resonant element, the force may be taken from the centre of the beam, and may be matched to the mode shape in the acoustic radiator to which it is attached. In this way, the action and reaction may co-operate to give a constant output with frequency. By connecting the resonant element to the acoustic radiator at an anti-node of the resonant element, the first resonance of the resonant element may appear to be a low impedance. In this way, the acoustic radiator should not amplify the resonance of the resonant element.

According to a third embodiment of the invention, there is provided a microphone comprising a member capable of supporting audio input and a modal transducer

as defined above coupled to the member to provide an electrical output in response to incident acoustic energy.

According to a fourth embodiment of the invention,
5 there is provided a bone conduction hearing aid comprising a modal actuator as defined above.

According to a fifth embodiment of the invention, a method of making a loudspeaker comprising a resonant acoustic radiator and a modal transducer as defined above,
10 comprises the steps of analysing the mechanical impedances of the resonant elements and the acoustic radiator, selecting and/or adjusting the parameters of the radiator and/or the element to achieve the required modality of the resonant element and/or the radiator and to achieve a
15 required power transfer between the element and the radiator.

According to a sixth embodiment of the invention, a method of making a loudspeaker comprising a resonant acoustic radiator and a transducer as defined above,
20 comprises the steps of analysing and/or comparing the variation of velocity and force for a given modally actuated acoustic system, and selecting a combination of values of velocity and force to achieve a chosen power transfer.

The invention is diagrammatically illustrated, by way of example, in the accompanying drawings in which:

Figure 1 shows a schematic view of a panel-form loudspeaker embodying the present invention;

5 Figure 1a is a section perpendicular to line A-A of Figure 1;

Figure 2 is a schematic plan view of the parameterised model of a transducer according to the present invention;

10 Figure 2a is a section perpendicular to the line of attachment of the transducer of Figure 2;

Figure 3 is a graph of cost against suspension length (%L) for the transducer of Figure 2;

15 Figure 4 is a graph of cost against aspect ratio for the transducer of Figure 2 mounted at 44% along its length;

Figure 5 is a graph of the FEA simulation of the frequency response for a panel-form loudspeaker of Figure 1 with a transducer mounted at 44% and 50% along its
20 length;

Figures 6a and 6b are schematic plan views of a transducer according to another aspect of the invention;

Figure 7 is a plot of the cost function against AR and TR for the transducer of Figures 6a and 6b;

Figure 8 is a frequency response for a single piezoelectric beam transducer;

Figure 9 shows a side view of a double beam transducer according to an embodiment of the invention;

5 Figure 10 is a graph showing the frequency response of the transducers of Figure 8 and Figure 9;

Figures 11a to 11c are graphs of cost against α (frequency ratio) for a double beam transducer, a triple beam transducer and a triple disc transducer respectively,

10 Figure 11d is a graph of cost against ratio of radii for a triple disc transducer according to another aspect of the invention;

Figure 12a is a side view of a multiple element transducer according to another aspect of the invention;

15 Figure 12b is a plan view of the transducer of Figure 12a;

Figure 13 is a graph of cost function against aspect ratio for a transducer comprising two plates;

20 Figure 14 is a frequency response (sound pressure (dB) against frequency (Hz)) for three transducers of different thickness mounted on a panel;

Figure 15 is a frequency response (sound pressure (dB) against frequency (Hz)) for a transducer according to the present invention mounted on three different panels;

Figure 16 is a graph of force, velocity and power against varying load;

Figure 17 is a frequency response for a transducer according to the present invention mounted on panel
5 with/without added damping masses;

Figure 18 is a side view of a transducer according to Figure 17;

Figure 19 is a side view of a transducer according to another aspect of the invention;

10 Figure 20 is a plan view of the transducer of Figure 19;

Figures 21a and 21b are respective side and plan views of a transducer according to another aspect of the invention;

15 Figure 22 is a side view of a transducer according to another aspect of the invention;

Figure 23 is a side view of an encapsulated transducer according to another aspect of the invention;

Figure 24 is a side view of a transducer according to
20 the invention mounted on the cone of a pistonc loudspeaker, and

Figures 25a and 25b are respective side and plan views of a transducer according to another aspect of the invention.

25

BEST MODES FOR CARRYING OUT THE INVENTION

Figure 1 shows a panel-form loudspeaker (10) comprising an acoustic radiator in the form of a resonant panel (12) and a transducer (14) mounted on the panel (12) to excite bending-wave vibration in the panel (12),
5 e.g. as taught in WO97/09842. Resonant bending wave panel speakers as taught in WO97/09842 are known as DM or DML speakers. The transducer (14) is mounted off-centre on the panel on coupling means (16) at a position which is at $4/9$ ths of the panel length and $3/7$ ths of the panel
10 width. This is an optimum position for applying a force to the panel as taught by WO 97/09842.

The transducer (14) is a pre-stressed piezoelectric actuator of the type disclosed in US patent 5632841 (International patent application WO 96/31333) and
15 produced by PAR Technologies Inc under the trade name NASDRIV. Thus the transducer (14) is an active resonant element.

As shown in Figures 1 and 1a, the transducer (14) is rectangular with out-of-plane curvature. The curvature
20 of the transducer (14) means that the coupling means (16) is in the form of a line of attachment. Thus the transducer (14) is attached to the panel (12) only along line A-A. The transducer is centrally mounted i.e. the line of attachment is half way along the length of the
25 transducer along the short axis of symmetry of the

transducer. The line of attachment is orientated asymmetrically at approximately 120° to the long side of the panel. Thus, the line of attachment is not parallel to the axes of symmetry of the panel.

5 The angle of orientation θ of the line of attachment may be chosen by modelling a centrally mounted transducer using two "measures of badness" to find the optimum angle. For example, the standard deviation of the log (dB) magnitude of the response is a measure of
10 "roughness". Such figures of merit/badness are discussed in International Application WO 99/41839, to the present applicants.

For the modelling, the panel size is set at 524.0mm by 462.0mm and to simplify the model, the panel material
15 is chosen to be optimum for the panel size. The results of the modelling show that, for a centrally mounted transducer, an angle change of 180° has no effect and that the performance of the loudspeaker is not unduly sensitive to angle. However, angles of orientation of
20 about 90° to 120° provide an improvement since they score relatively well by both methods. Thus, the transducer (14) should be oriented up to 30° to the long side of the panel (12).

When the transducer is mounted on the panel along a line of attachment along the short axis through the centre, the resonance frequencies of the two arms of the transducer are coincident.

5 A parameterised model of a transducer in the form of an active resonant element is shown in Figure 2. In the model the width (W) to length (L) ratio of the active resonant element and the position (x) of the attachment point (16) along the transducer may be varied. The active
10 resonant element is rectangular, of length 76 mm. Figure 2a illustrates the modelled transducer (14) mounted on a panel (12) along a non-central line of attachment.

The results of the analysis are shown in Figures 3 and 4. Figure 3 shows that optimum suspension point has
15 the line of attachment at 43% to 44% along the length of the resonant element: the cost function (or measure of "badness") is minimised at this value; this corresponds to an estimate for the attachment point at 4/9 ths of the length. Furthermore, computer modelling showed this
20 attachment point to be valid for a range of transducer widths. A second suspension point at 33% to 34% along the length of the resonant element also appears suitable.

Figure 4 shows a graph of cost (or rms central ratio) against aspect ratio ($AR=W/2L$) for a resonant
25 element mounted at 44% along its length. The optimum

aspect ratio is 1.06 ± 0.01 to 1 since the cost function is minimised at this value.

As before, the optimum angle of attachment θ to the panel (12) may be determined for an optimised transducer, namely one with aspect ratio 1.06:1 and attachment point at 44% using modelling. At an angle of 0° , the longer portion of the transducer points down. In this modified example, rotation of the line of attachment (16) will have a more marked effect and since the attachment position is no longer symmetrical. There is a preference for an angle of about 270° , i.e. with the longer end facing left.

For completeness, the frequency response of the transducer attached at both 44% and 50% of its length was measured as shown in Figure 5. The 44% offset shown in line (20) provides a slightly more extended bass in exchange for a few more ripples at higher frequencies than the mid mounted transducer shown in line (22).

It seems that the increased modal density of the offset drive is compromised by the inertial imbalance caused by a position of attachment which is no longer at the centre of mass of the rectangular transducer. Accordingly, investigations were made to see whether the

inherent imbalance could be improved without losing the improved modality.

Figures 6a and 6b show a second example, namely an asymmetrically shaped transducer (18) in the form of a resonant element having a trapezium shaped cross-section. The shape of a trapezium is controlled by two parameters, AR (aspect ratio) and TR (taper ratio). AR and TR determine a third parameter, λ , such that some constraint is satisfied - for example, equal mass either side of the line.

The constraint equation for equal mass (or equal area) is as follows;

$$\int_0^{\lambda} \left(1 + 2TR \left(\frac{1}{2} - \xi\right)\right) d\xi = \int_{\lambda}^1 \left(1 + 2TR \left(\frac{1}{2} - \xi\right)\right) d\xi$$

The above may readily be solved for either TR or λ as the dependent variable, to give:

$$TR = \frac{1 - 2\lambda}{2\lambda(1 - \lambda)} \text{ or } \lambda = \frac{1 + TR - \sqrt{1 + TR^2}}{2TR} \approx \frac{1}{2} - \frac{TR}{4}$$

Equivalent expressions are readily obtained for equalising the moments of inertia, or for minimising the total moment of inertia.

The constraint equation for equal moment of inertia (or equal 2nd moment of area) is as follows;

$$\int_0^1 \left(1 + 2TR \left(\frac{1}{2} - \xi\right)\right) (\lambda - \xi)^2 d\xi = \int_0^1 \left(1 + 2TR \left(\frac{1}{2} - \xi\right)\right) (\xi - \lambda)^2 d\xi$$

$$TR = \frac{(\lambda^2 - \lambda + 1)(2\lambda - 1)}{2\lambda^4 - 4\lambda^3 + 2\lambda - 1} \text{ or } \lambda \approx \frac{1}{2} - \frac{TR}{8}$$

5 The constraint equation for minimum total moment of inertia is

$$\frac{d}{d\lambda} \left(\int_0^1 \left(1 + 2TR \left(\frac{1}{2} - \xi\right)\right) (\lambda - \xi)^2 d\xi \right) = 0$$

10 $TR = 3 - 6\lambda \text{ or } \lambda = \frac{1}{2} - \frac{TR}{6}$

A cost function (measure of "badness") was plotted for the results of 40 FEA runs with AR ranging from 0.9 to 1.25, and TR ranging from 0.1 to 0.5, with λ constrained for equal mass. The transducer is thus
15 mounted at the centre of mass. The results are tabulated below and are plotted in Figure 7 which shows the cost function against AR and TR.

tr	λ	0.9	0.95	1	1.05	1.1	1.15	1.2	1.25
0.1	47.51%	2.24%	2.16%	2.16%	2.24%	2.31%	2.19%	2.22%	2.34%
0.2	45.05%	1.59%	1.61%	1.56%	1.57%	1.50%	1.53%	1.66%	1.85%
0.3	42.66%	1.47%	1.30%	1.18%	1.21%	1.23%	1.29%	1.43%	1.59%
0.4	40.37%	1.32%	1.23%	1.24%	1.29%	1.25%	1.29%	1.38%	1.50%
0.5	38.20%	1.48%	1.44%	1.48%	1.54%	1.56%	1.58%	1.60%	1.76%

20 Figure 7 and the tabulated results show that there is an optimum shape (labelled at point 28 in Figure 7) with AR=1 and TR=0.3, giving λ at close to 43%. One advantage of a trapezoidal transducer is thus that the

transducer may be mounted along a line of attachment which is at its centre of gravity/mass but is not a line of symmetry. Such a transducer would thus have the advantages of improved modal distribution, without being
5 inertially unbalanced.

Accordingly, a model of the optimised trapezoidal transducer was applied to the same panel model as in above, in order to find the best orientation. Thus, as above, the panel size is set at 524.0mm by 462.0mm and
10 the panel material is chosen to be optimum for the panel size. The two methods of comparison used previously again select 270° to 300° as the optimum angle of orientation.

An alternative way of optimising the modality of a transducer is to use a transducer comprising two active
15 elements e.g. two coincident piezoelectric beams. A beam has a set of modes, starting from a fundamental mode, which are defined by the geometry and the material properties of the beam. The modes are quite widely spaced and limit the fidelity of a loudspeaker using the
20 transducer above resonance. Thus, a second beam with a distribution of modes which interleaved in frequency with the modal distribution of the first beam is selected.

By interleaving the distribution, the overall output of the transducer may be optimised. The criterion for
25 optimality is chosen to be appropriate to the task in

hand. For example, if the pass-band for the two beam transducer is only up to the 2nd order modes, it is not sensible to optimise the interleaving of the first ten modes, as this may prejudice the optimality of the first 3 or 4 modes.

Considering as an example a first piezoelectric bi-morph 36mm long by 12 mm wide and 350 microns thick overall which has a fundamental bending resonance at around 960 Hz. The first modes are given in table 1.

TABLE 1

No.	Frequency (Hz)
1	957
2	2460
3	5169
4	8530

The first transducer was mounted on a small panel and the frequency response is plotted in Figure 8. There are strong outputs (38) at 830 Hz and 3880 Hz, with dips (40) at 1.6 kHz and 7.15 kHz. The frequencies of the resonances are lower than predicted, probably because of the difficulty in accurately predicting the mechanical properties of the piezoelectric material.

The response has too many broad dips to be useable since there is a need to boost the output in the regions around the dips (40). Thus a beam with a complementary set of frequencies, namely a set which produce a

frequency response with peaks where there are dips for the first transducer would be ideal.

A shorter piezoelectric element will have a higher fundamental resonance. The modes for such a 28mm long
5 beam are shown in table 2 below;

TABLE 2

No.	Frequency (Hz)
1	1584
2	4361
3	8531
4	14062

The two beams may be combined to form a double beam transducer (42) as shown in Figure 9. The transducer (42)
10 comprises a first piezoelectric beam (43) on the back of which is mounted a second piezoelectric beam (51) by connecting means in the form of a stub (48) located at the centre of both beams. Each beam is a bi-morph. The first beam (43) comprises two layers (44,46) of different
15 piezoelectric material and the second beam (51) comprises two layers (50,52). The poling directions of each layer of piezoelectric material are shown by arrows (49). Each layer (44, 50) has an opposite poling direction to the other layer (46, 52) in the bi-morph.

20 The first piezoelectric beam (44,46) is mounted on a structure (54), e.g. a bending-wave loudspeaker panel, by coupling means in the form of a stub (56) located at the

centre of the first beam. The beams could be used on either side of a DML panel, possibly in different locations.

By mounting the first beam at its centre only the even order modes will produce output. By locating the second beam behind the first beam, and coupling both beams centrally by way of a stub they can both be considered to be driving the same axially aligned or co-incident position.

When elements are joined together, the resulting distribution of modes is not the sum of the separate sets of frequencies, because each element modifies the modes of the other. The frequency in Figure 10 shows the difference between a transducer comprising a single beam (60), and one comprising two beams used together (62). The two beams are designed so that their individual modal distributions are interleaved to enhance the overall modality of the transducer. The two beams add together to produce a useable output over a frequency range of interest. Local narrow dips occur because of the interaction between the piezoelectric beams at their individual even order modes.

The second beam may be chosen by using the ratio of the fundamental resonance of the two beams. If the materials and thicknesses are identical, then the ratio

of frequencies is just the square of the ratio of lengths. If the higher f_0 (fundamental frequency) is simply placed half way between f_0 and f_1 of the other, larger beam, f_3 of the smaller beam and f_4 of the lower
5 beam coincide.

Figure 11a shows a graph of a cost function against ratio of frequency for two beams which shows that the ideal ratio is 1.27:1, namely where the cost function is minimised at point (58). This ratio is equivalent to the
10 "golden" aspect ratio (ratio of $f_{02}:f_{20}$) described in WO97/09482.

The method of improving the modality of a transducer may be extended by using three piezoelectric beams in the transducer. Figure 11b shows a section of a graph of a
15 cost function against ratio of frequency for three beams. The ideal ratio is 1.315:1.147:1.

The method of combining active elements, e.g. beams, may be extended to using piezoelectric discs. Using two discs, the ratio of sizes of the two discs depends upon
20 how many modes are taken into consideration. For high order modal density, a ratio of fundamental frequencies of about 1.1 ± 0.02 to 1 may give good results. For low order modal density (i.e. the first few or first five modes), a ratio of fundamental frequencies of about 3.2:1

is good. The first gap comes between the second and third modes of the larger disc.

Since there is a large gap between the first and second radial modes in each disc, much better
5 interleaving is achieved with three rather than with two discs. When adding a third disc to the double disc transducer, the obvious first target is to plug the gap between the second and third modes of the larger disc of the previous case. However, geometric progression shows
10 that this is not the only solution. Using fundamental frequencies of f_0 , $\alpha \cdot f_0$ and $\alpha^2 \cdot f_0$, and plotting $\text{rms}(\alpha, \alpha^2)$ (root mean square) in Figure 11c, there exist two principal optima for α . The values are about 1.72 and 2.90, the two minima (65) on the graph, the latter value
15 corresponding to the obvious gap-filling method.

Using fundamental frequencies of f_0 , $\alpha \cdot f_0$ and $\beta \cdot f_0$ so that both scalings are free and using the above values of α as seed values, slightly better optima are achieved. The parameter pairs (α, β) are (1.63, 3.03) and (3.20,
20 8.19). These optima are quite shallow, meaning that variations of 10%, or even 20%, in the parameter values are acceptable.

An alternative approach for determining the different discs to be combined is to consider the cost as

a function of the ratio of the radii of the three discs. Figure 11d shows the results of FEA analysis plotting three different cost functions against ratio of radii. In Figure 11d, the three discs are coupled together
 5 although it is noted that analysing the three discs in isolation produces similar results.

The three cost functions are RSCD (ratio of sum of central differences), SRCD (sum of the ratio of central differences) and SCR (sum of central ratios) shown by
 10 lines (64), (66) and (68) respectively. For a set of modal frequencies, $f_0, f_1, f_n, \dots, f_N$, these functions are defined as:

RSCD (R sum CD) :

CR:

$$RSCD = \frac{\frac{1}{N-1} \sum_{n=1}^{N-1} (f_{n+1} + f_{n-1} - 2f_n)^2}{f_0} \quad \quad \quad SCR = \frac{1}{N-1} \sum_{n=1}^{N-1} \left(\frac{f_{n+1} \cdot f_{n-1}}{(f_n)^2} \right).$$

SCRD (sum RCD) :

$$SRCD = \frac{1}{N-1} \sum_{n=1}^{N-1} \left(\frac{f_{n+1} + f_{n-1} - 2f_n}{f_n} \right)^2$$

15

The optimum radii ratio, i.e. where the cost function is minimised, is 1.3 in all three lines in both
 20 Figure 11d. Since the square of the radii ratio is equal to the frequency ratio, for these identical material and

thickness discs, the results of $1.3 \times 1.3 = 1.69$ and the analytical result of 1.67 are in good agreement.

Alternatively or additionally, passive elements may be incorporated into the transducer to improve its overall modality. The active and passive elements may be arranged in a cascade. Figures 12a and 12b shows a multiple disc transducer (70) comprising two active piezoelectric elements (72) stacked with two passive resonant elements (74), e.g. thin metal plates so that the modes of the active and passive elements are interleaved. The elements are connected by connecting means in the form of stubs (78) located at the centre of each active and passive element. The elements are arranged concentrically. Each element has different dimensions with the smallest and largest discs located at the top and bottom of the stack, respectively. The transducer (70) is mounted on a load device (76), e.g. a panel, by coupling means in the form of a stub (78) located at the centre of the first passive device which is the largest disc.

The method of improving the modality of a transducer may be extended to a transducer comprising two active elements in the form of piezoelectric plates. Two plates of dimensions $(1 \text{ by } \alpha)$ and $(\alpha \text{ by } \alpha^2)$ are coupled at $(3/7, 4/9)$. Figure 13 shows a graph of cost function against

aspect ratio (α) and the optimal value (75) for α is 1.14. The frequency ratio is therefore about 1.3:1 ($1.14 \times 1.14 = 1.2996$).

In addition or as an alternative to altering the modal characteristics of the transducer, the parameters of the object, e.g. panel, on which the transducer is mounted may be altered to match the modality of the transducer. For example, considering a transducer in the form of an active resonant element mounted on a panel, Figures 14 and 15 show how the frequency response differs with thickness of the transducer and thickness of panel respectively. The active element is in the form of a piezoelectric beam. Figure 14 has three frequency responses (84), (86), (88) for a 177 micron, a 200 micron and a 150 micron beam respectively. Figure 15 has three frequency responses (90), (92), (94) for a 1.1mm, a .0.8mm and a 1.5mm thick panel respectively.

Figures 14 and 15 show that the frequency response for a 1.1mm panel matches the frequency response for a 177 micron thick beam. Hence, the modality of a 1.1mm panel matches that of a 177 micron beam.

Although the transducer is modal, a mean force and velocity may be estimated for any load or panel impedance. The maximum mechanical power is available when the product of the force and the velocity is at a

maximum. The transducer may be used to drive any load and the optimal load value may be found by plotting the velocity (170), the force (172) and the mechanical power (174) against load resistance as shown in Figure 16. The maximum power (176) occurs when the load resistance is approximately 12Ns/m; for a lower load resistance, the velocity will increase and the force decrease, and for higher load resistance, the velocity will decrease and the force increase.

Figure 17 shows the results of adding small masses (104) at the end of the piezoelectric transducer (106) having coupling means (105) as shown in Figure 18. In Figure 17 there are shown the frequency responses (108, 110 and 112) for a transducer with no mass, a beam with two 0.67g masses and a transducer with two 2g masses respectively. A beam with two 2g masses is ideally matched since the frequency response (110) has less variation in the mid range (1kHz to 5kHz) than the frequency responses (108, 112) for no masses or 0.67g masses.

In Figures 19 and 20 the transducer (114) is an inertial electrodynamic moving coil exciter, e.g. as described in WO97/09842 having a voice coil forming an active element (115) and a passive resonant element in the form of a modal plate (118). The active element (115)

is mounted on the modal plate (118) and off-centre of the modal plate. The modal plate (118) is mounted on the panel (116) by a coupler (120). The coupler is aligned with the axis (Z) of the active element but not with the
5 axis (119) normal to the plane of the panel (116). Thus the transducer is not coincident with the normal axis (Z). The active element is connected to an electrical signal input via electrical wires (122).

As shown in Figure 20, the modal plate (118) is
10 perforate to reduce the acoustic radiation therefrom. The active element is located off-centre of the modal plate (118), for example, at the optimum mounting position, i.e. (3/7, 4/9). Moreover, the transducer (114) is mounted off-centre on the panel (116), also for example,
15 at the optimum mounting position, i.e. (3/7, 4/9). The transducer (114) is thus not coincident with either of the two normal axes (X,Y) which are in the plane of the panel (116).

Figures 21a and 21b show a transducer (124)
20 comprising an active piezoelectric resonant element which is mounted by coupling means (126) in the form of a stub to a panel (128). Both the transducer (124) and the panel (128) have ratios of width to length of 1:1.13. The coupling means (126) is not aligned with any axes (130,
25 X,Y,Z) of the transducer or the panel. Furthermore, the

placement of the coupling means is located at the optimum position with off-centre with respect to both the transducer (124) and the panel (128).

Figure 22 shows a transducer (132) in the form of
5 active piezoelectric resonant element in the form of a beam. The transducer (132) is coupled to a panel (134) by two coupling means (136) in the form of stubs. One stub is located towards an end (138) of the beam and the other stub is located towards the centre of the beam.

10 Figure 23 shows a transducer (140) comprising two active resonant elements (142,143) coupled by connecting means (144) and an enclosure (148) which surrounds the connecting means (144) and the resonant elements (142). The transducer is thus made shock and impact resistant.
15 The enclosure is made of a low mechanical impedance rubber or comparable polymer so as not to impede the transducer operation. If the polymer is water resistant, the transducer (140) may be made waterproof.

The upper resonant element (142) is larger than the
20 lower resonant element (143) which is coupled to a panel (145) via a coupling means in the form of a stub. The stub is located at the centre of the lower resonant element (143). The power couplings (150) for each active element extend from the enclosure to allow good audio
25 attachment to a load device (not shown).

Figure 24 shows a transducer (152) according to the invention applying a force to a diaphragm for a pistonic loudspeaker. The diaphragm is in the shape of a cone (154) having an apex to which the transducer is mounted.

5 The cone (154) is supported in a baffle (156) by a resilient termination (158).

Figures 25a and 25b shows a transducer (160) in the form of an plate-like active resonant element. The resonant element is formed with slots (162) which define

10 fingers (164) and thus form a multi-resonant system. The resonant element is mounted on a panel (168) by a coupling means in the form of a stub (166).

The present invention may be seen as the reciprocal of a distributed mode panel, e.g. as described in

15 WO97/09842, in that the transducer is designed to be a distributed mode object. Moreover, the force from the transducer is taken from a point that would normally be used as the distributed mode drive point (e.g. optimum location (3/7,4/9)).

20

INDUSTRIAL APPLICABILITY

The invention thus provides a transducer having an improved performance and a loudspeaker or microphone which uses the device.

CLAIMS

1. An electromechanical force transducer having an intended operative frequency range, comprising a resonant element having a frequency distribution of modes in the
5 operative frequency range, and coupling means on the resonant element for mounting the transducer to a site to which force is to be applied.
2. A transducer according to claim 1, wherein the coupling means is attached to the resonant element at a
10 position which is beneficial for coupling modal activity of the resonant element to the site.
3. A transducer according to claim 1 or claim 2, wherein the resonant element is passive and the transducer comprises connecting means by which the
15 resonant element is coupled to an active transducer element.
4. A transducer according to claim 3, wherein the connecting means is attached to the resonant element at a position which is beneficial for enhancing modal activity
20 in the resonant means.
5. A transducer according to claim 3 or claim 4, wherein the active element is selected from the group consisting of moving coil, moving magnet, piezoelectric, magnetostrictive, electrostrictive and electret devices.

6. A transducer according to any one of claims 3 to 5, wherein the resonant element is perforate.
7. A transducer according to claim 1 or claim 2, wherein the resonant element is active.
- 5 8. A transducer according to any preceding claim, wherein the resonant element has an acoustic aperture which is small to moderate acoustic radiation therefrom.
9. A transducer according to claim 7 or claim 8, wherein the active element is selected from the group
- 10 consisting of piezoelectric, magnetostrictive, electrostrictive and electret devices.
10. A transducer according to claim 9, wherein the active element is a pre-stressed piezoelectric device.
11. A transducer according to any one of claims 5, 9 and
- 15 10, wherein the active element is a piezoelectric device which is mounted on a plate-like substrate and wherein the width of the substrate is at least twice that of the piezoelectric device.
12. A transducer according to any preceding claim,
- 20 wherein the resonant element is modal along two substantially normal axes.
13. A transducer according to any preceding claim, wherein the size of the coupling means is comparable with or less than the wavelength of waves in the operative
- 25 frequency range.

14. A transducer according to any preceding claim, wherein in the operative frequency range the coupled resonant element has a density of modes which is sufficient for the active element to provide an effective
5 mean average force which is substantially constant with frequency.

15. A transducer according to any preceding claim, wherein the parameters of the resonant element are selected to enhance the distribution of modes in the
10 element in the operative frequency range.

16. A transducer according to claim 15, wherein the parameters are selected from the group consisting of aspect ratio, isotropy of bending stiffness, isotropy of thickness and geometry.

15 17. A transducer according to any preceding claim, wherein the resonant element is plate-like.

18. A transducer according to claim 17, wherein the resonant plate is formed with slots or discontinuities to form a multi resonant system.

20 19. A transducer according to preceding claim, wherein the or each resonant element is generally in the shape of a beam.

20. A transducer according to any one of claims 1 to 18, wherein the or each resonant element is generally disc
25 shaped.

21. A transducer according to claim 17 or claim 19, wherein the resonant element is generally rectangular.

22. A transducer according to any one of claims 1 to 18, wherein the resonant element is trapezoidal.

5 23. A transducer according to claim 19 or claim 21, wherein the resonant element is curved out of planar.

24. A transducer according to any preceding claim, comprising a plurality of resonant elements each having a distribution of modes, the modes of the resonant elements
10 being arranged to interleave in the operative frequency range, and connecting means for coupling the resonant elements together.

25. A transducer according to claim 24 when dependent on claim 19, comprising two beams having a frequency ratio of
15 1.27:1.

26. A transducer according to claim 24 when dependent on claim 19, comprising three beams having a frequency ratio of 1.315:1.147:1

27. A transducer according to claim 24 when dependent on
20 claim 20, comprising two disc elements having a frequency ratio of 1.1 +/- 0.02 to 1.

28. A transducer according to claim 24 when dependent on claim 20, comprising two disc elements having a frequency ratio of 3.2:1.

29. A transducer according to claim 24, wherein the plural resonant elements are disc-like and comprise at least three such disc-like elements.

30. A transducer according to claim 29, wherein the three
5 disc elements have a frequency ratio of 3.03:1.63:1 or 8.19:3.20:1.

31. An inertial electromechanical force transducer according to any preceding claim.

32. A loudspeaker comprising an acoustic radiator and a
10 transducer according to any preceding claim, the transducer being coupled to the acoustic radiator to excite the acoustic radiator to produce an acoustic output.

33. A loudspeaker according to claim 32, wherein the
15 parameters of the coupling means are selected to control the distribution of modes in the resonant element in the operative frequency range.

34. A loudspeaker according to claim 32 or claim 33, wherein the coupling means is positioned asymmetrically
20 with respect to the acoustic radiator.

35. A loudspeaker according to any one of claims 32 to 34, wherein the coupling means forms a line of attachment.

36. A loudspeaker according to claim 35, wherein the line of attachment is not coincident with a line of symmetry of
25 the resonant element.

37. A loudspeaker according to claim 35 or claim 36, wherein the line of attachment is not parallel to a symmetry axis of the acoustic radiator.
38. A loudspeaker according to any one of claims 32 to 5 37, wherein the shape of the resonant element is selected to provide an off-centre line of attachment which is generally at the centre of mass of the element.
39. A loudspeaker according to any one of claims 32 to 38, wherein the shape of the transducer is trapezoidal.
- 10 40. A loudspeaker according to claim 32 or claim 33, wherein the coupling means forms a small local area or point of attachment.
41. A loudspeaker according to any one of claims 32 to 40, wherein the coupling means is positioned away from the 15 centre of the resonant element.
42. A loudspeaker according to claim 41, wherein the coupling means is positioned at an antinode of the resonant element.
43. A loudspeaker according to any one of claims 40 to 20 42, wherein the coupling means comprises more than one coupling point between the resonant element and the acoustic radiator.
44. A loudspeaker according to any one of claims 32 to 43, wherein the acoustic radiator is intendedly pistonic 25 over at least part of its operating frequency range.

45. A loudspeaker according to any one of claims 32 to 44, wherein the acoustic radiator is capable of supporting bending wave vibration and the transducer excites bending wave vibration in the acoustic radiator to produce an acoustic output.

46. A loudspeaker according to claim 45, wherein the acoustic radiator supports resonant bending wave modes and the transducer excites the resonant bending wave modes.

47. A loudspeaker according to claim 46, wherein the parameters of the acoustic radiator are selected to enhance the distribution of modes in the resonant element in the operative frequency range.

48. A loudspeaker according to claim 46 or claim 47, wherein the parameters of the acoustic radiator and the parameters of the resonant element are cooperatively selected to enhance the distribution of modes in the loudspeaker in the operative frequency range.

49. A loudspeaker according to any one of claims 32 to 48, wherein the area of the resonant element is small relative to that of the acoustic radiator.

50. A method of making a loudspeaker comprising a resonant acoustic radiator and a transducer as claimed in any one of claims 1 to 31, comprising the steps of analysing the mechanical impedances of the resonant elements and the acoustic radiator, selecting and/or

adjusting the parameters of the radiator and/or the element to achieve the required modality of the resonant element and/or the radiator and to achieve a required power transfer between the element and the radiator.

5 51. A method of making a loudspeaker comprising a resonant acoustic radiator and a transducer as claimed in any one of claims 1 to 31, comprising the steps of analysing and/or comparing the variation of velocity and force for a given modally actuated acoustic system, and
10 selecting a combination of values of velocity and force to achieve a chosen power transfer.

52. A microphone comprising a member capable of supporting audio input and a transducer according to any of claims 1 to 31 coupled to the member to provide an
15 electrical output in response to incident acoustic energy.

Fig 1

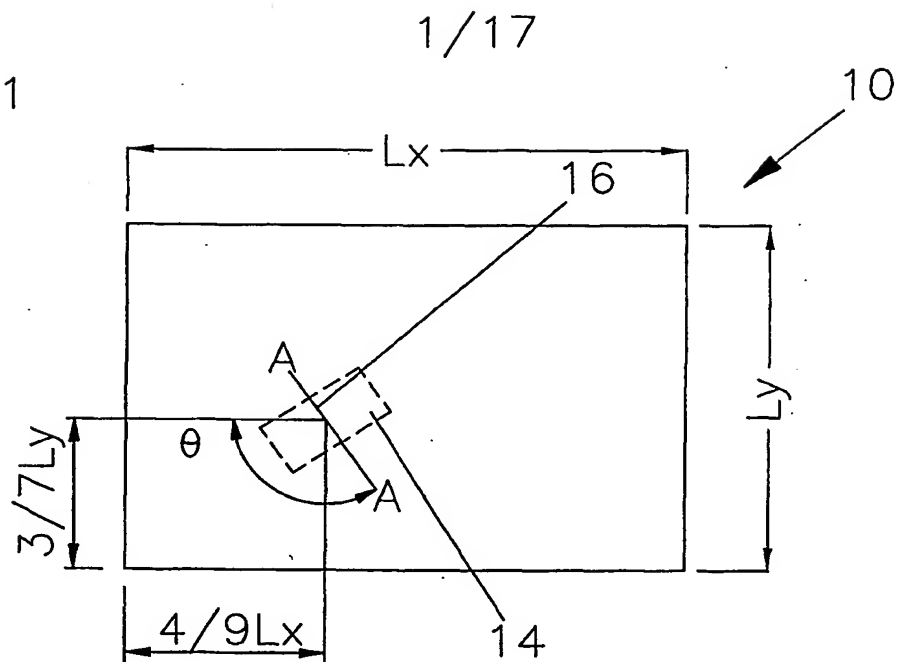


Fig 1a

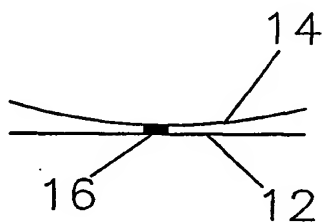


Fig 2

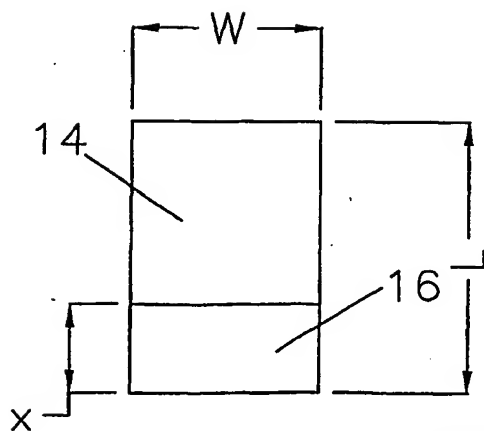
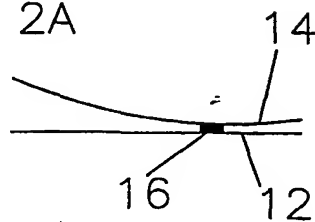
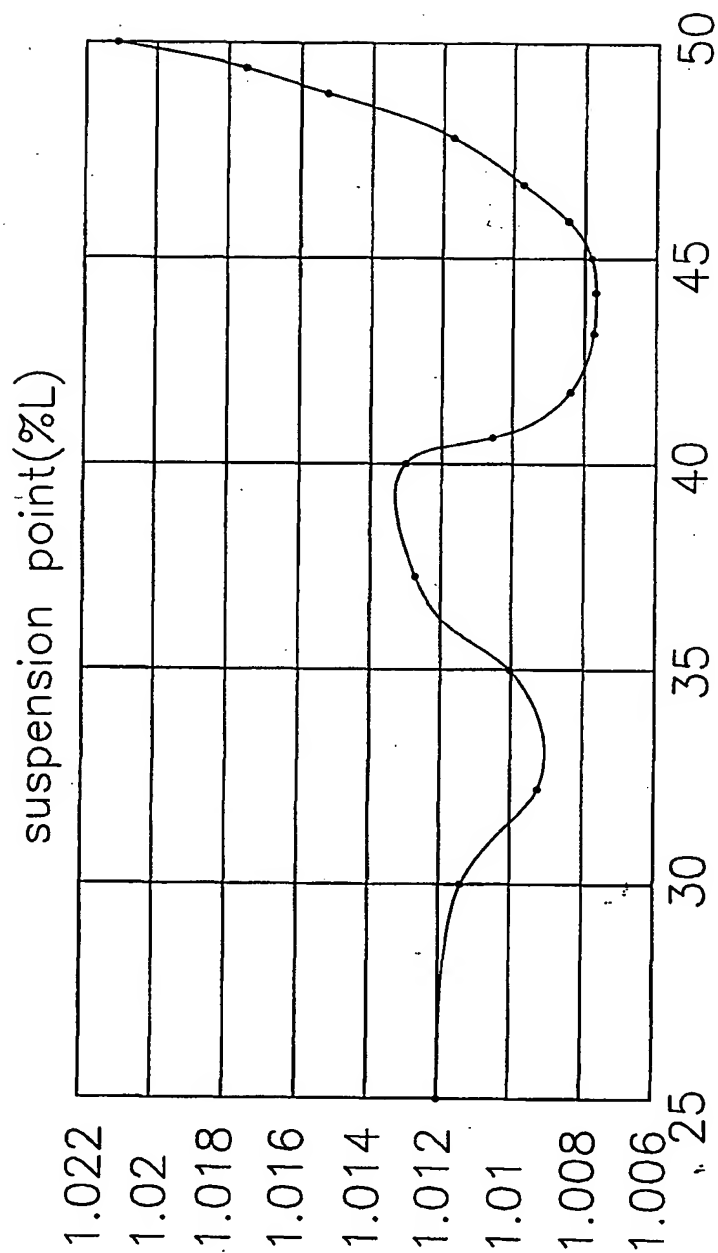


Fig 2A



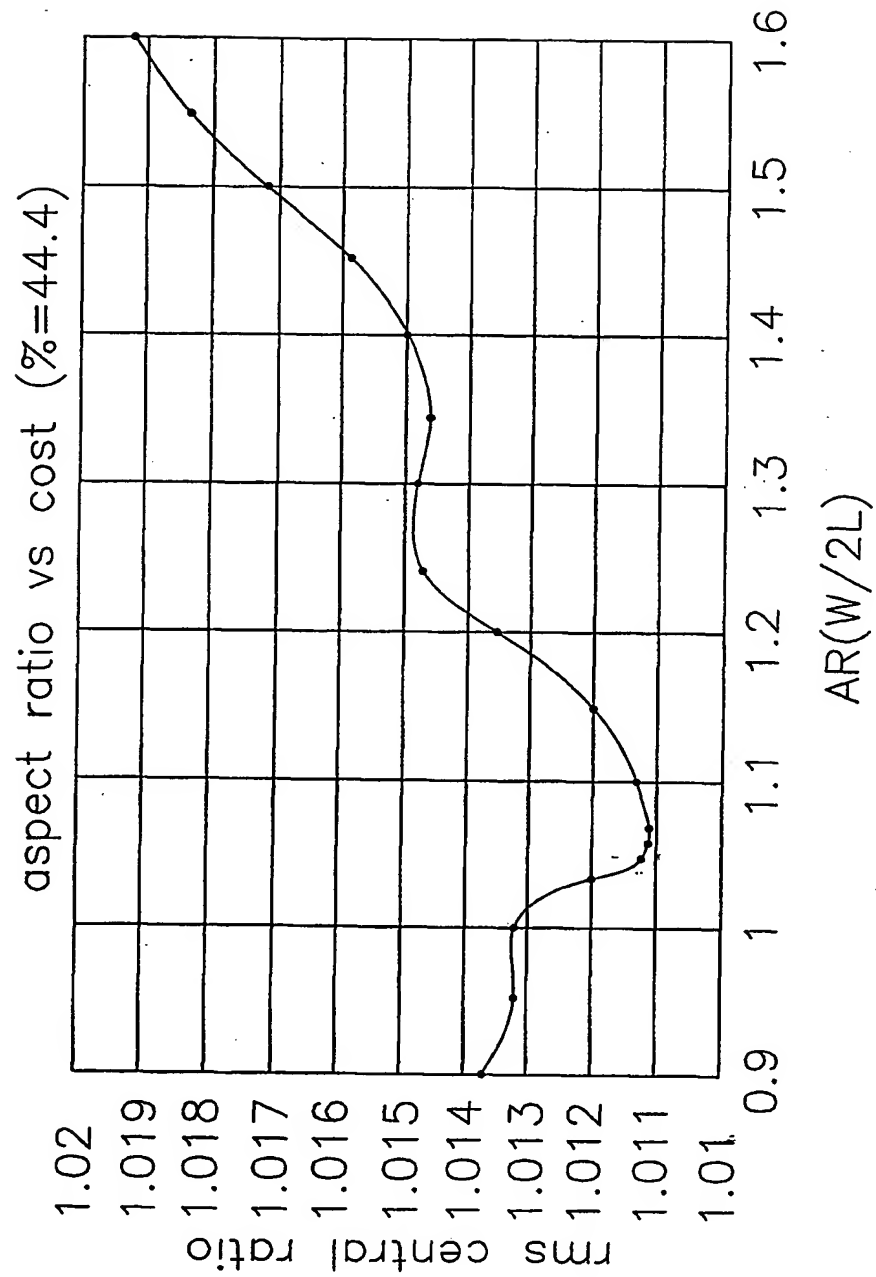
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Fig 3



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Fig 4



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Fig 5

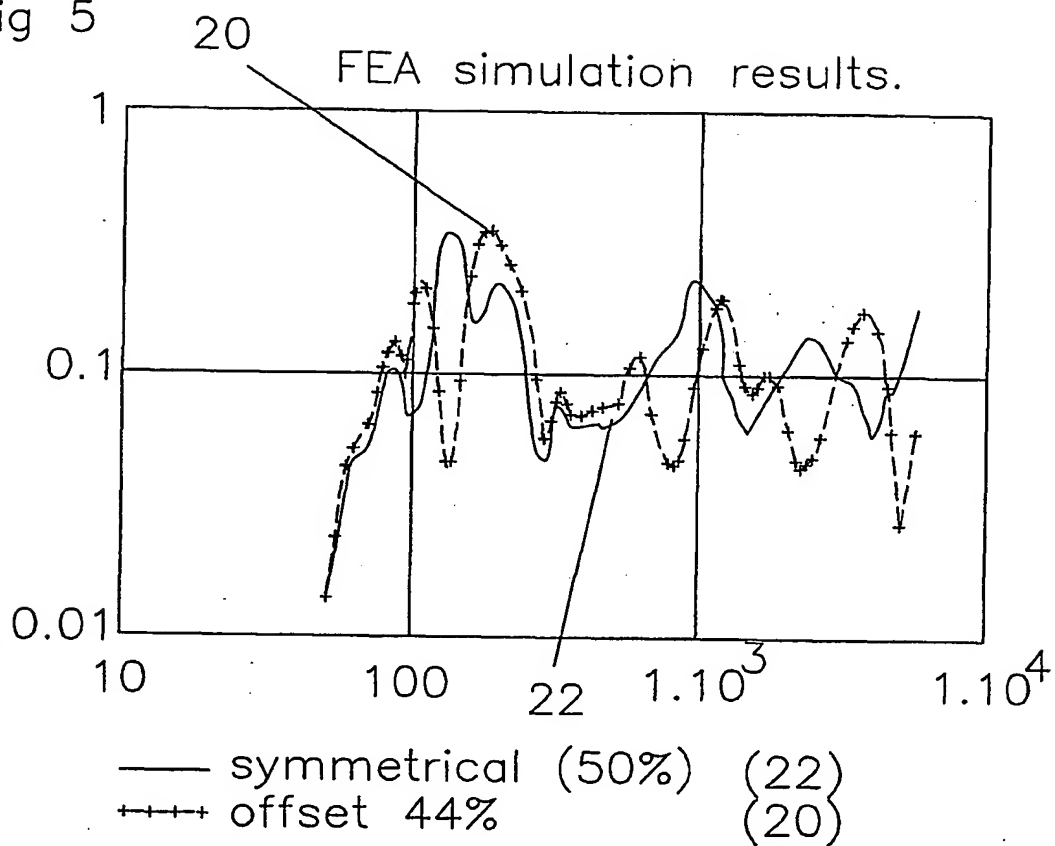


Fig 6a

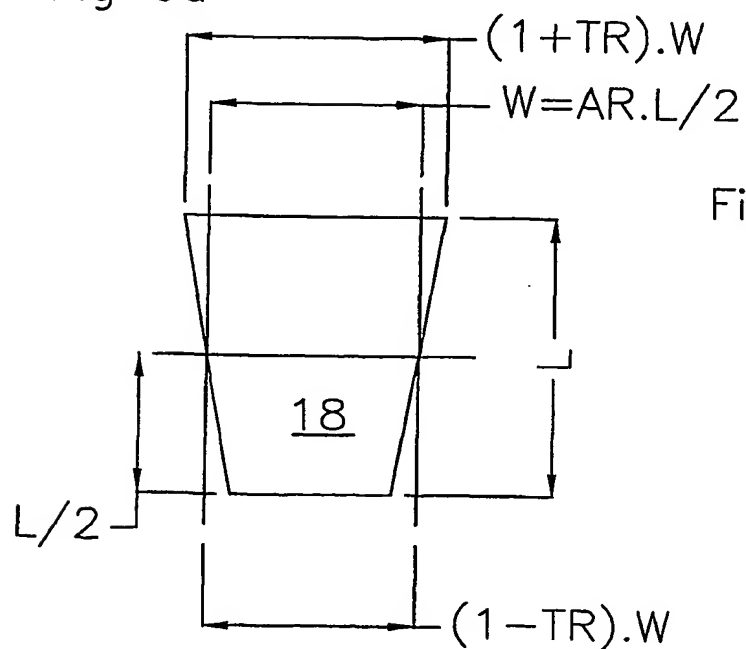
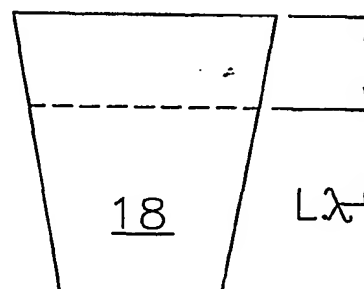
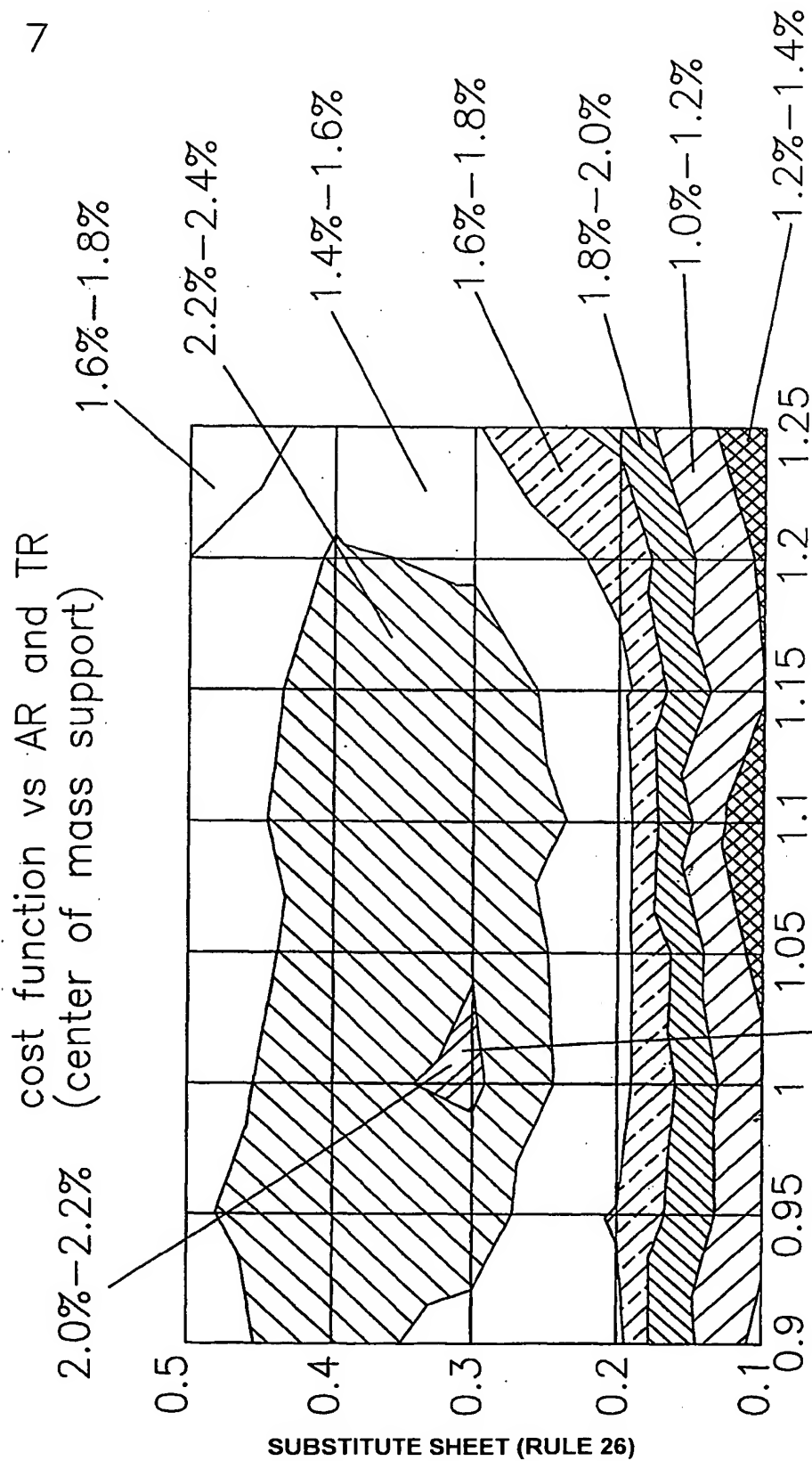


Fig 6b



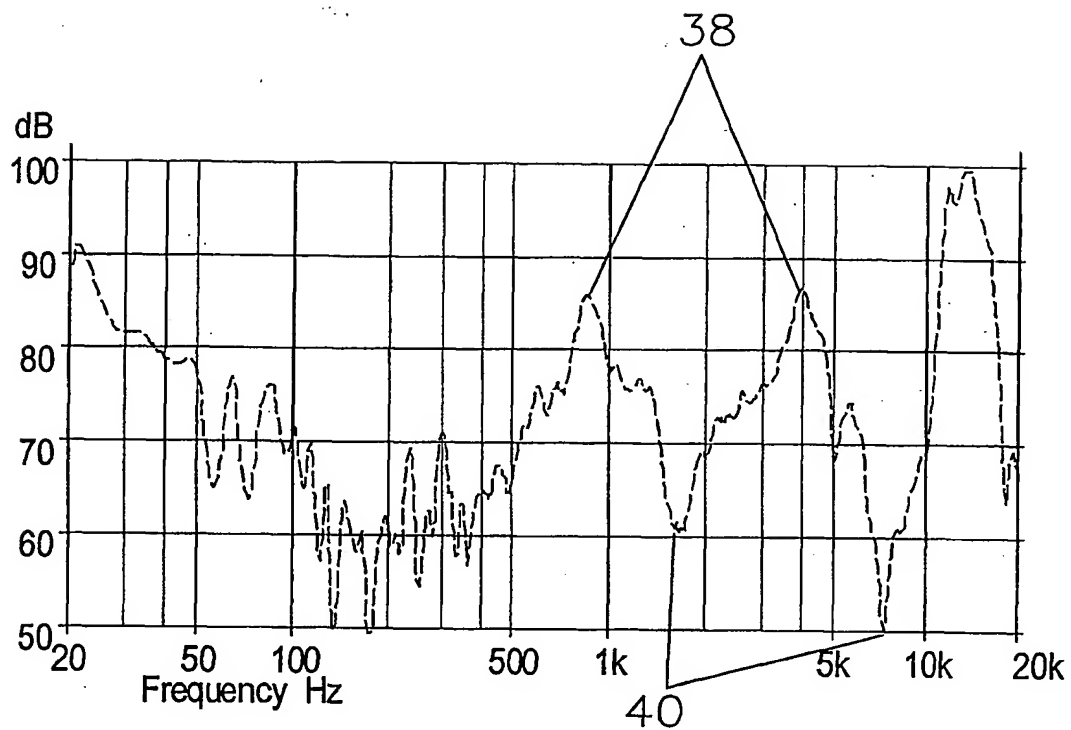
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Fig 7



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Fig 8



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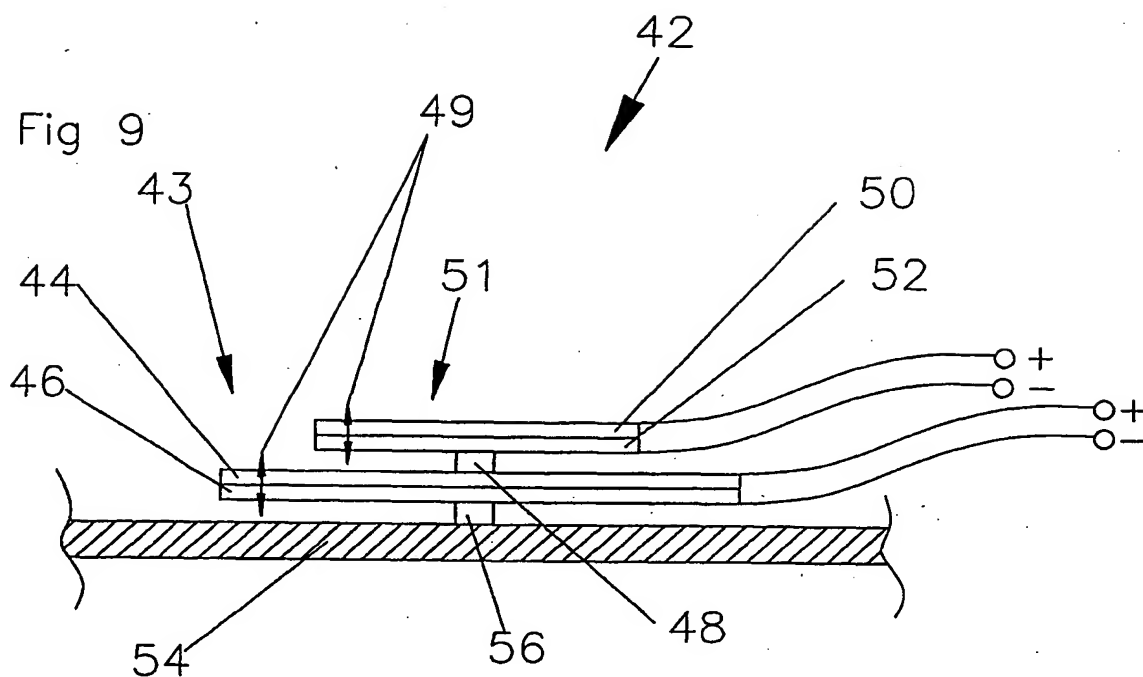
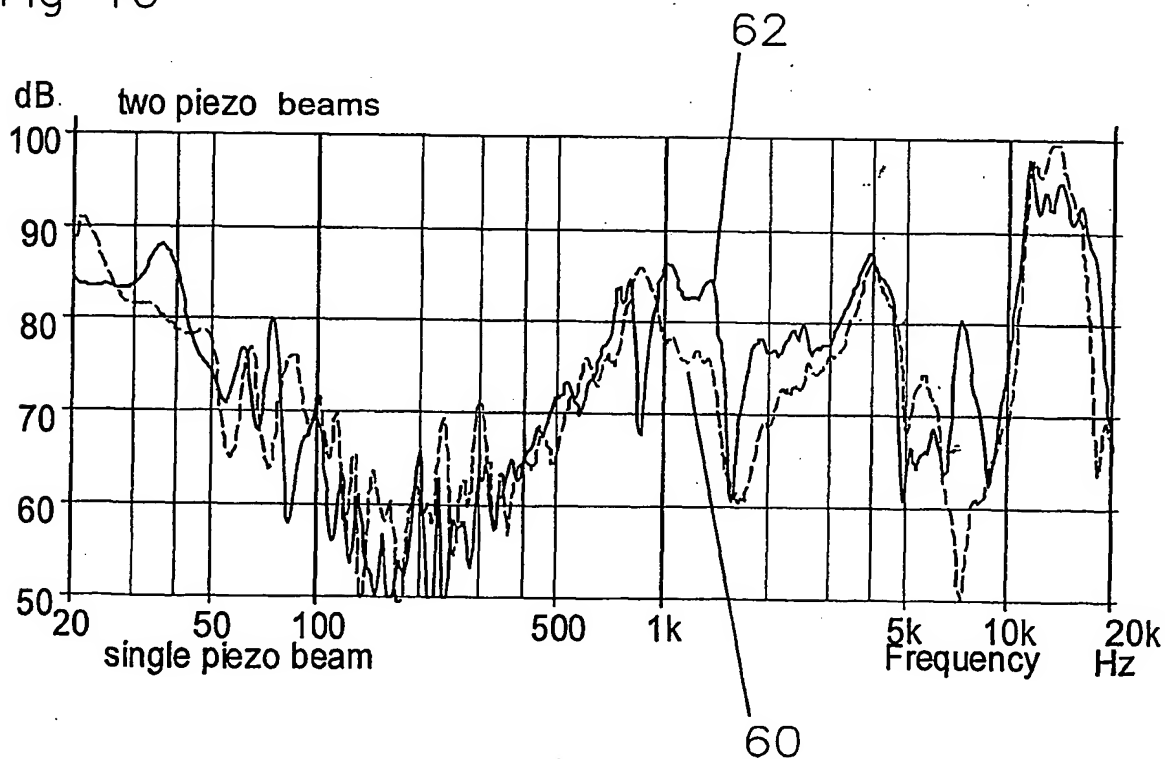


Fig 10



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Fig 11A

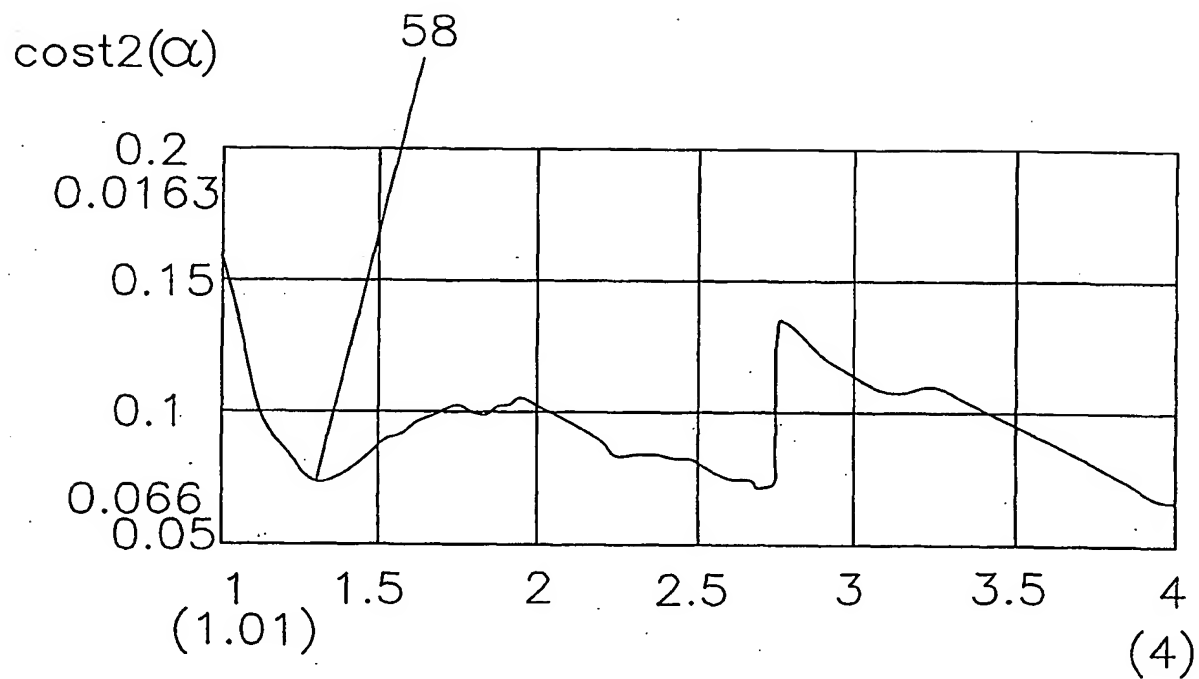
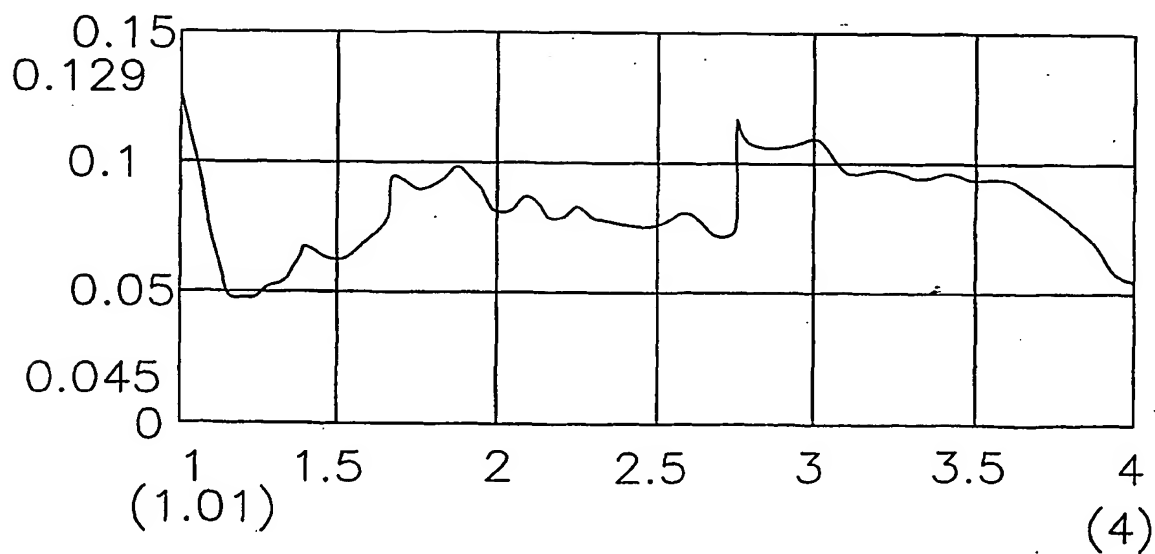
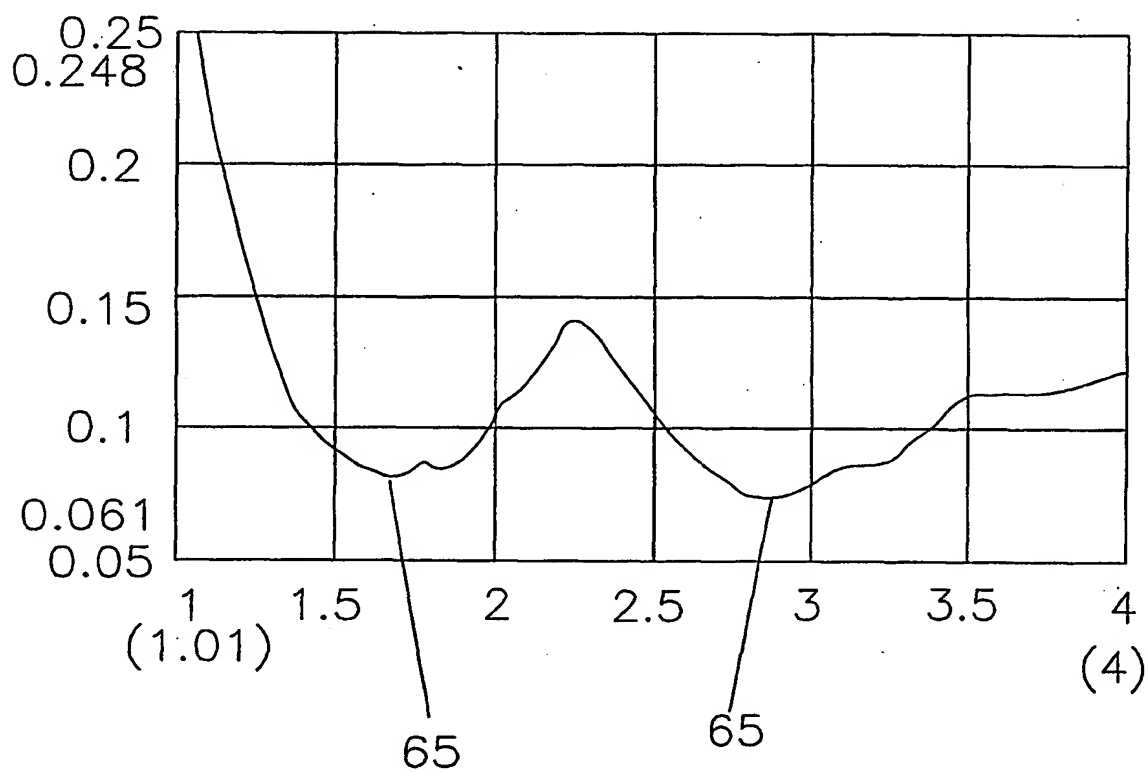


Fig 11b

cost3(α)

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Fig 11C

 $\text{cost2}(\alpha + \alpha^2)$ 

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Fig 11d

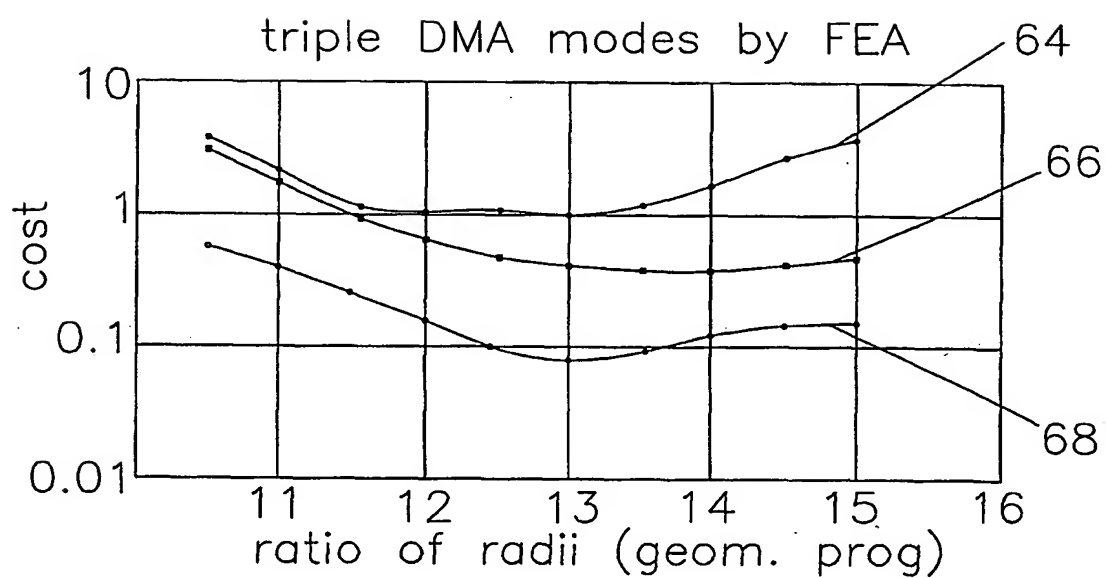
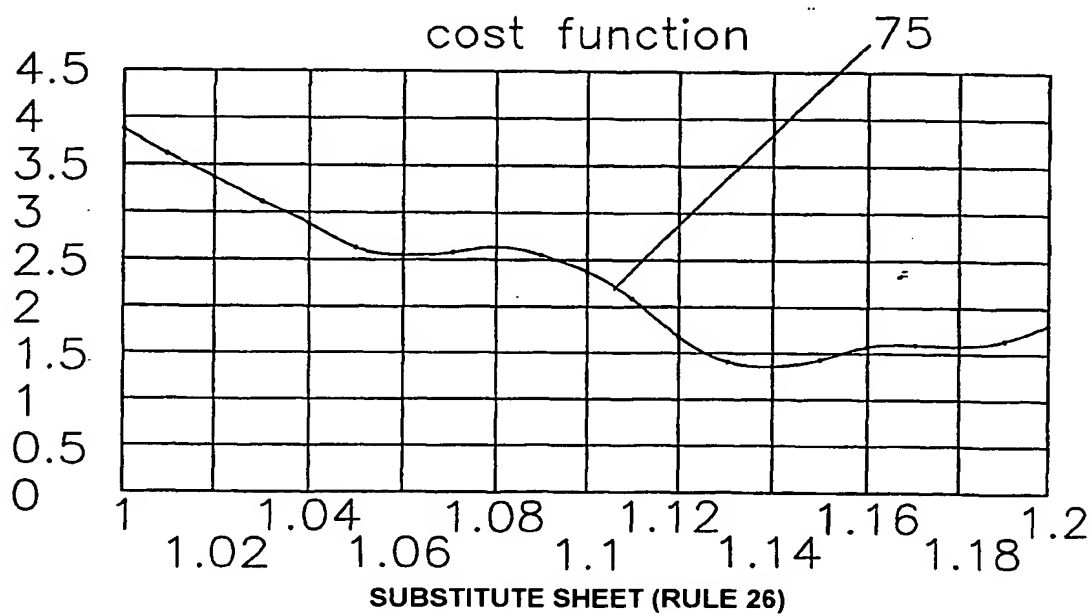


Fig. 13



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Fig 12a

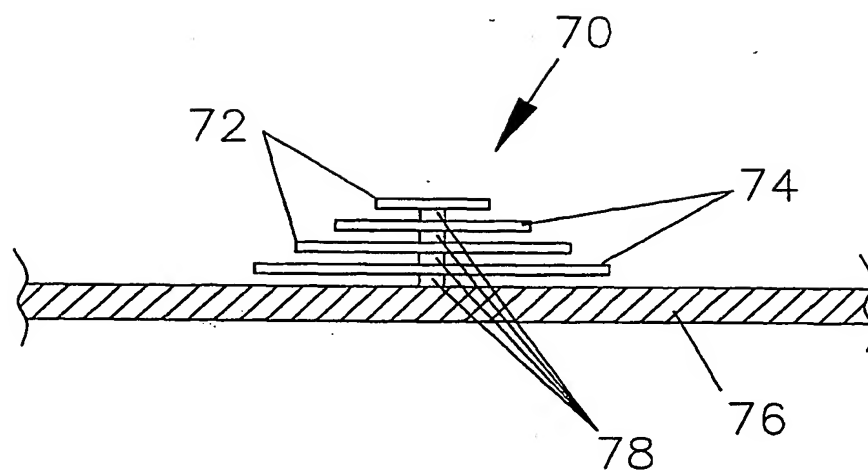
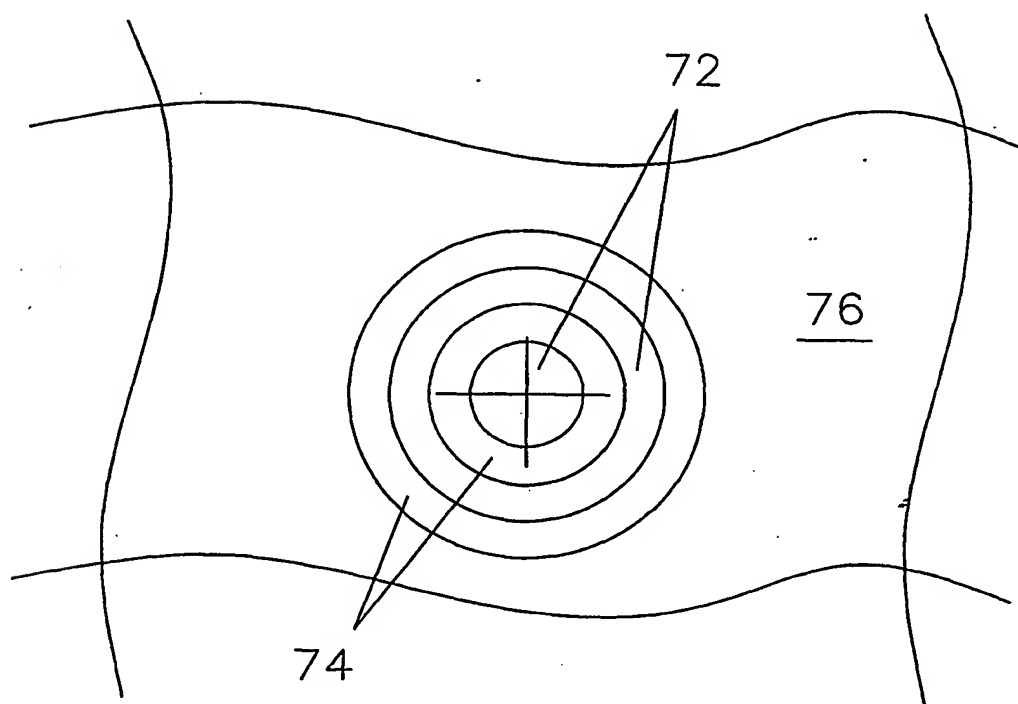
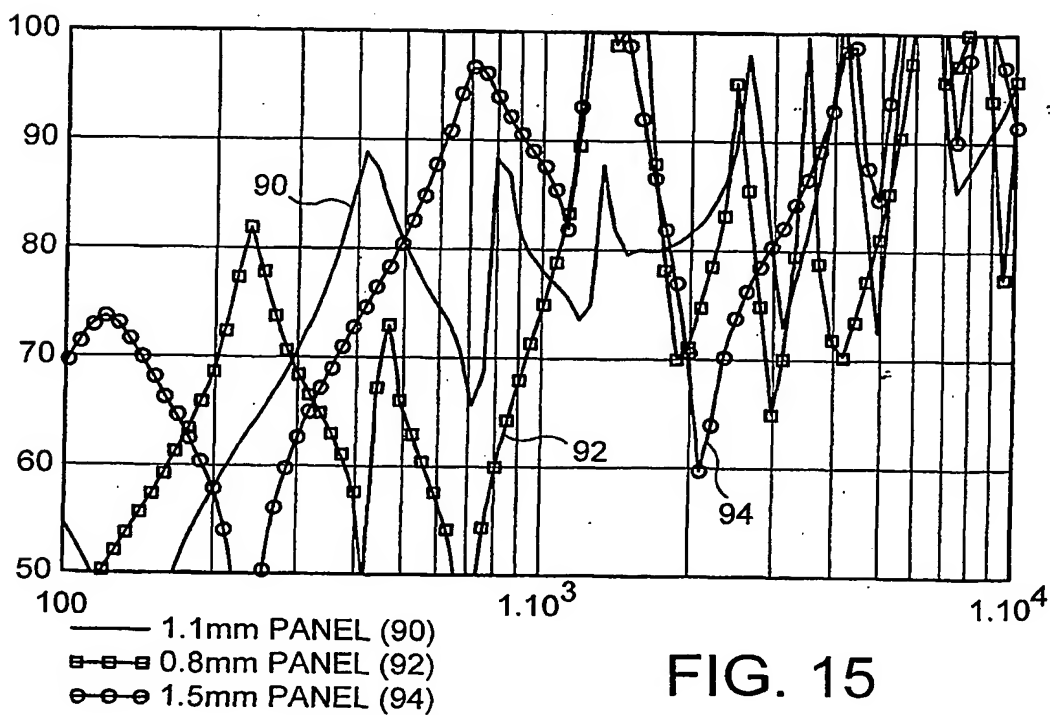
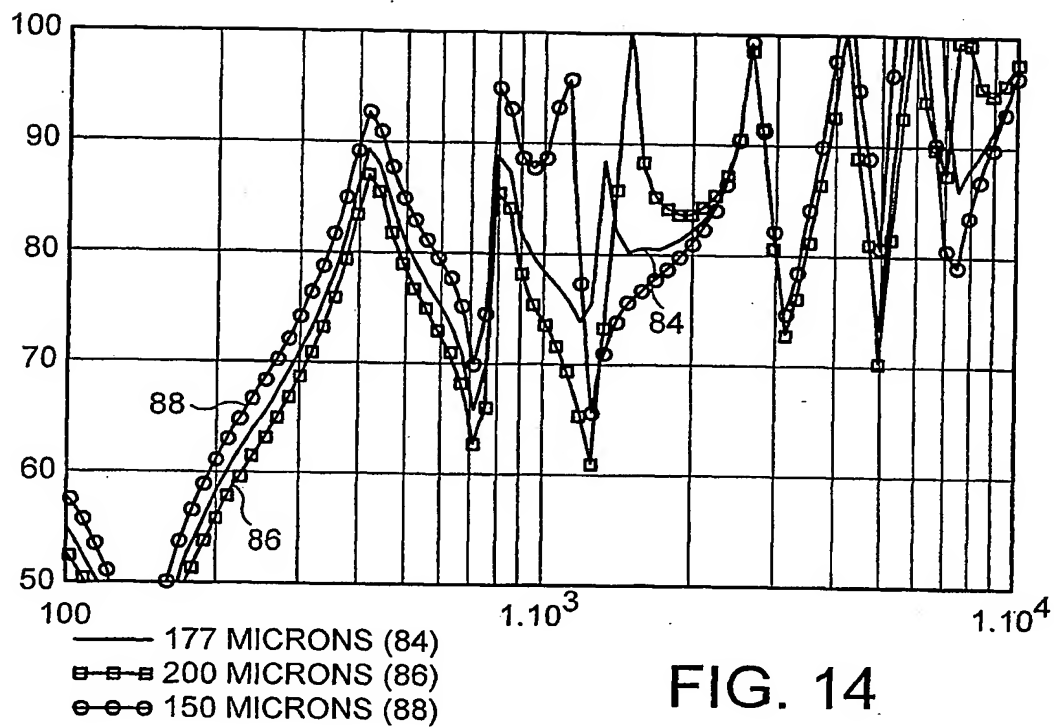


Fig 12b

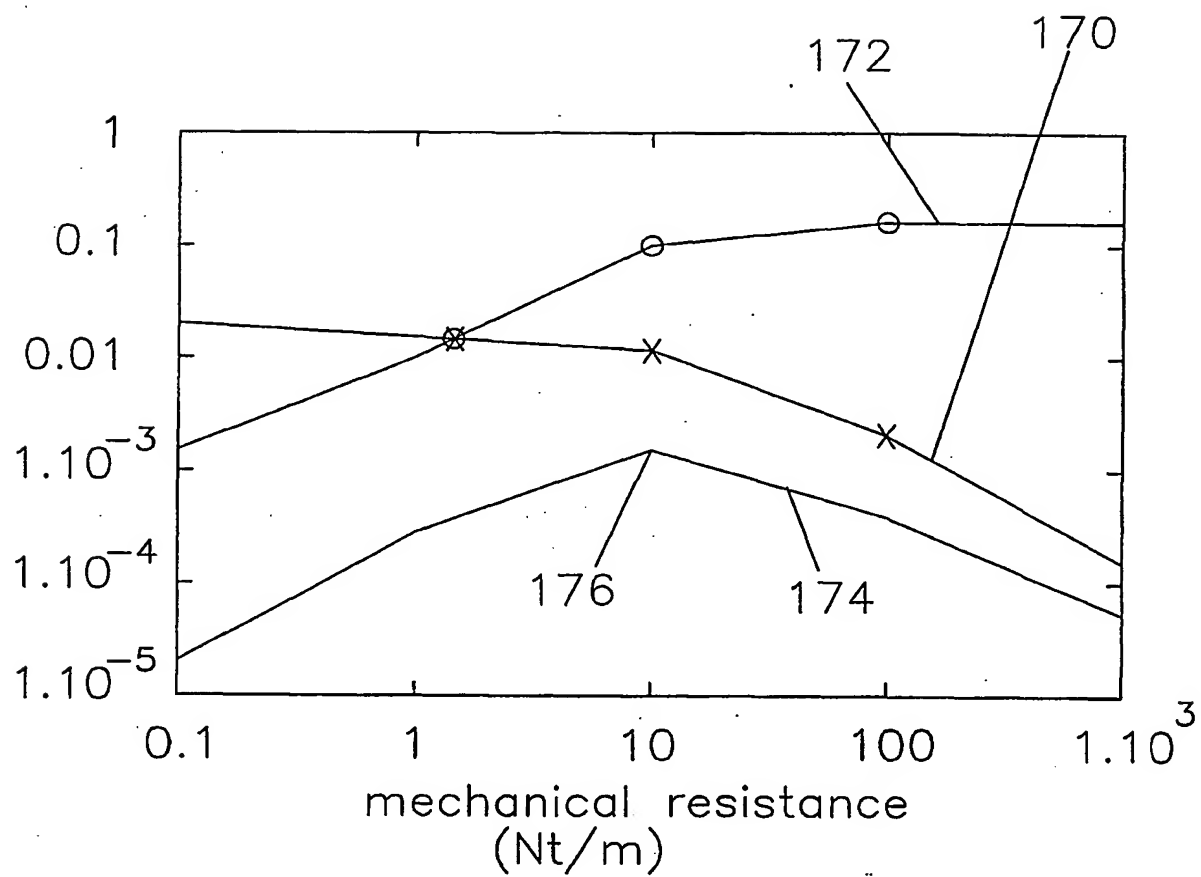


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Fig 16



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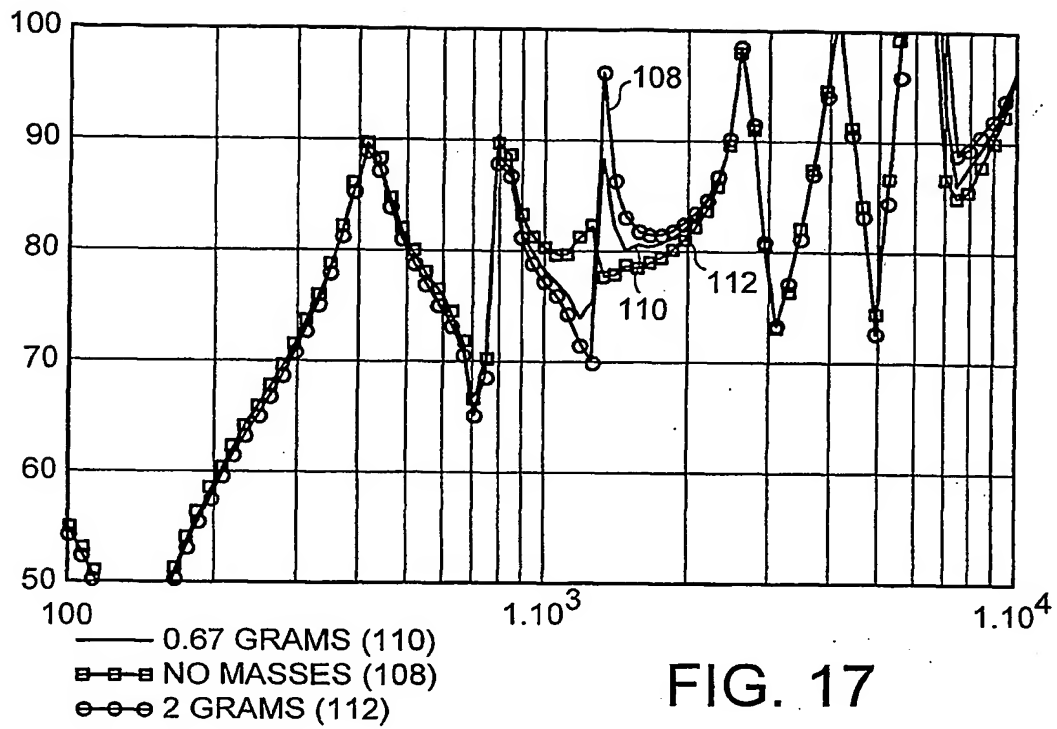


FIG. 17

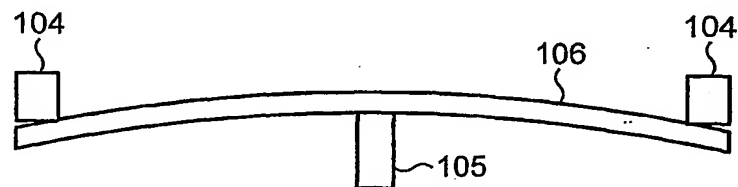


FIG. 18

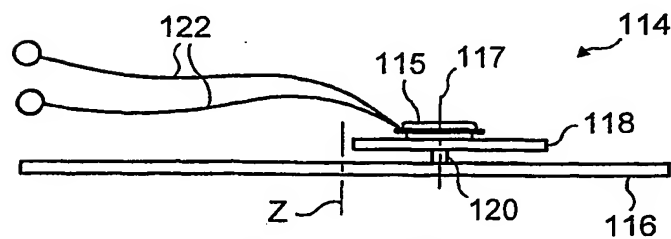


FIG. 19

SUBSTITUTE SHEET (RULE 26)

Fig 20

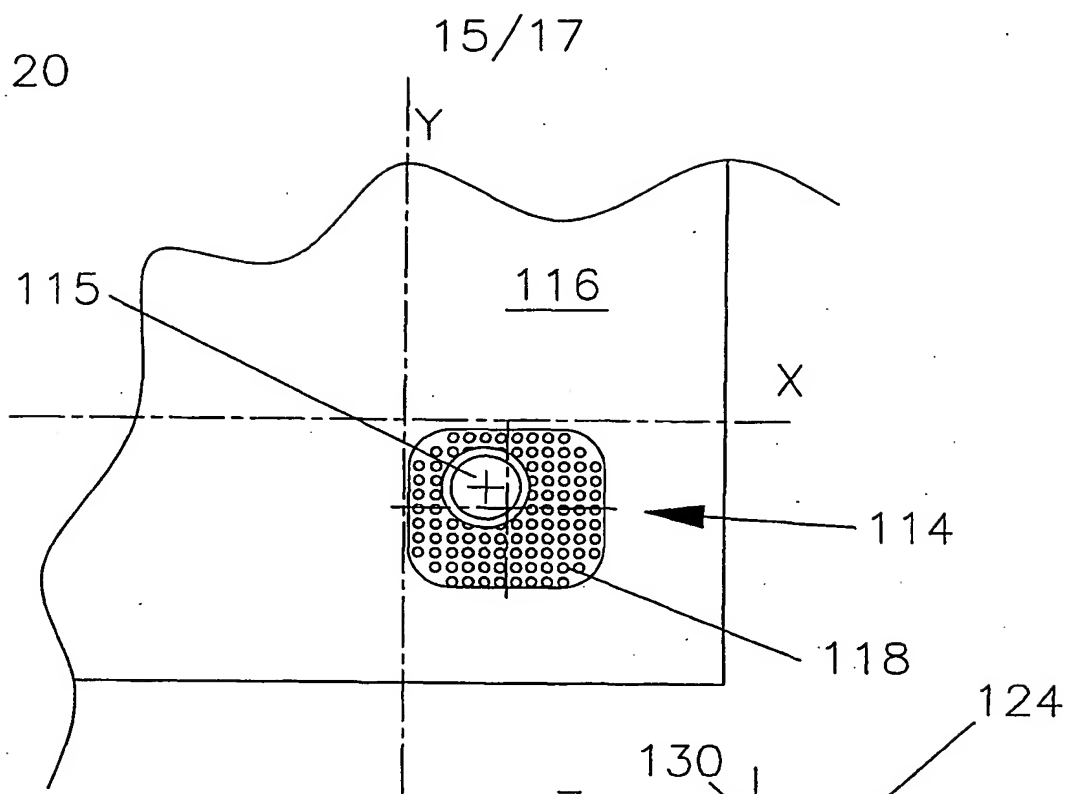


Fig 21a

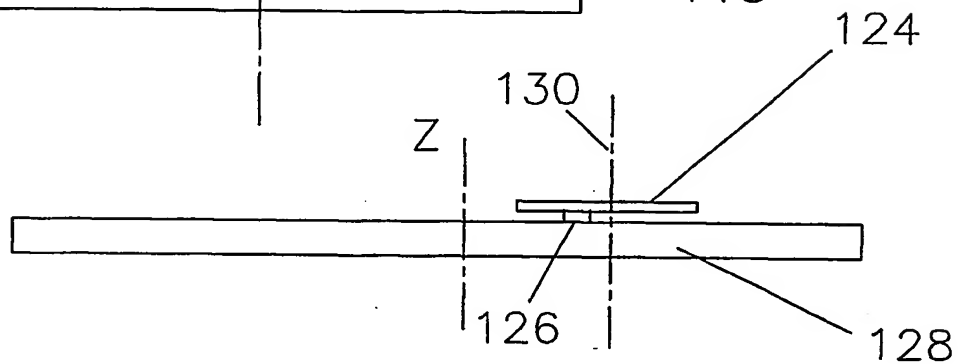
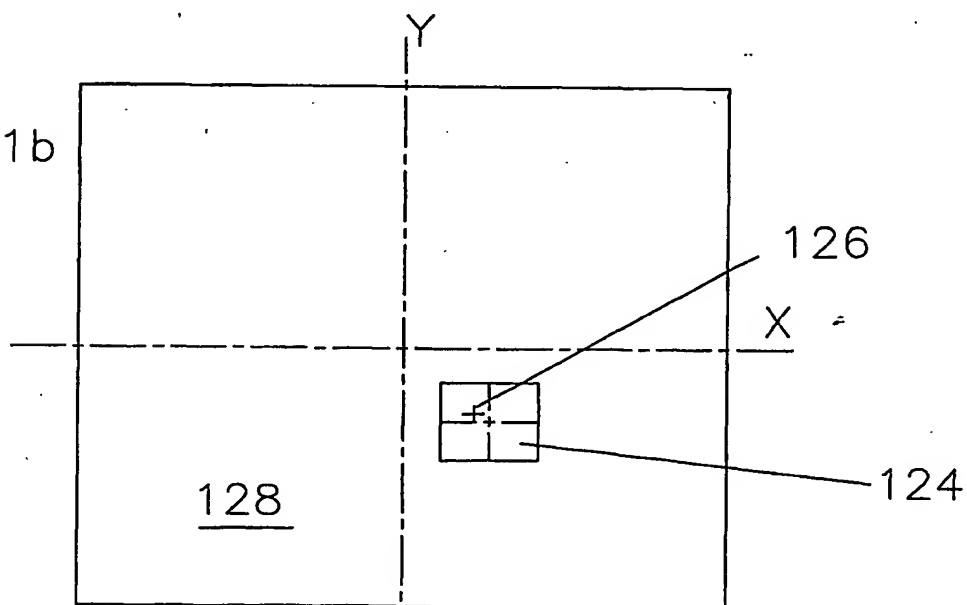


Fig 21b



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Fig 22

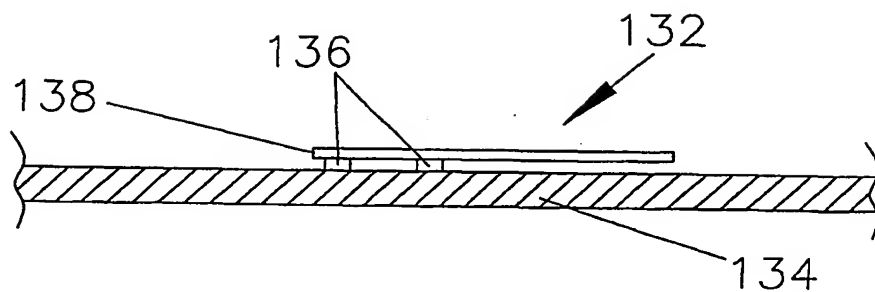


Fig 23

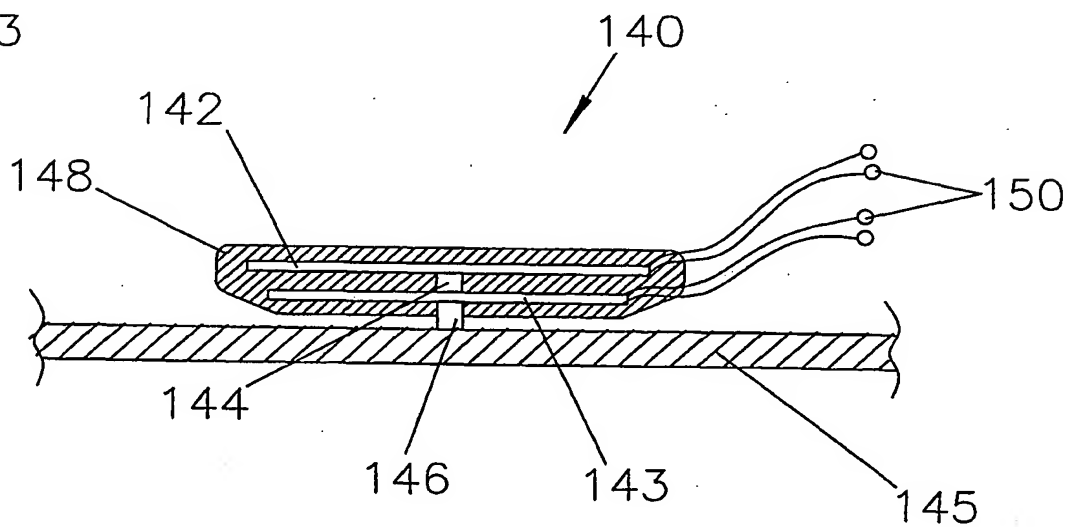
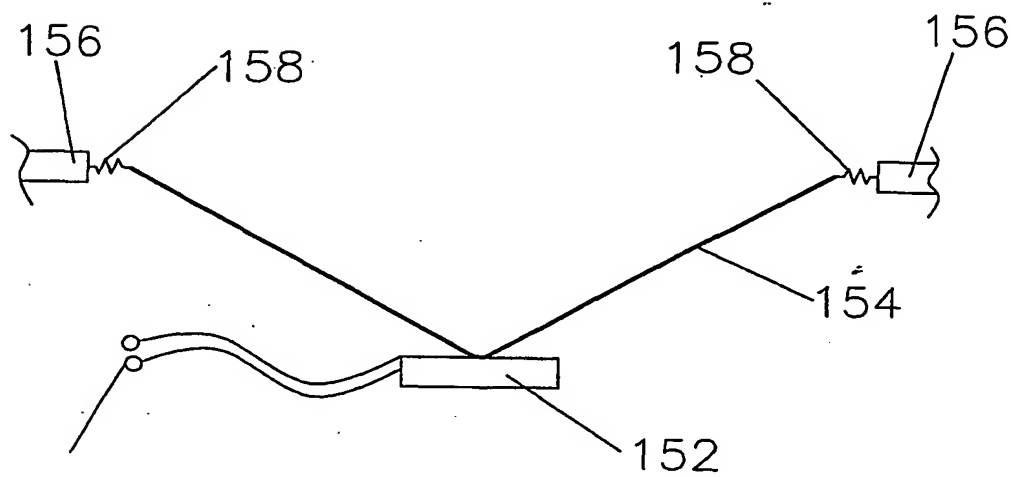


Fig 24



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Fig 25a

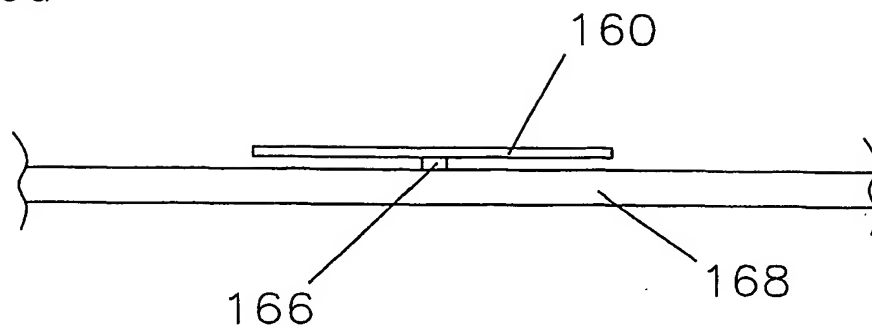


Fig 25b

